Panasonic

NEW Safety Control Unit SF-C21 Conforming to Machine & EMC Directive Certified Certified by NRTL JIS

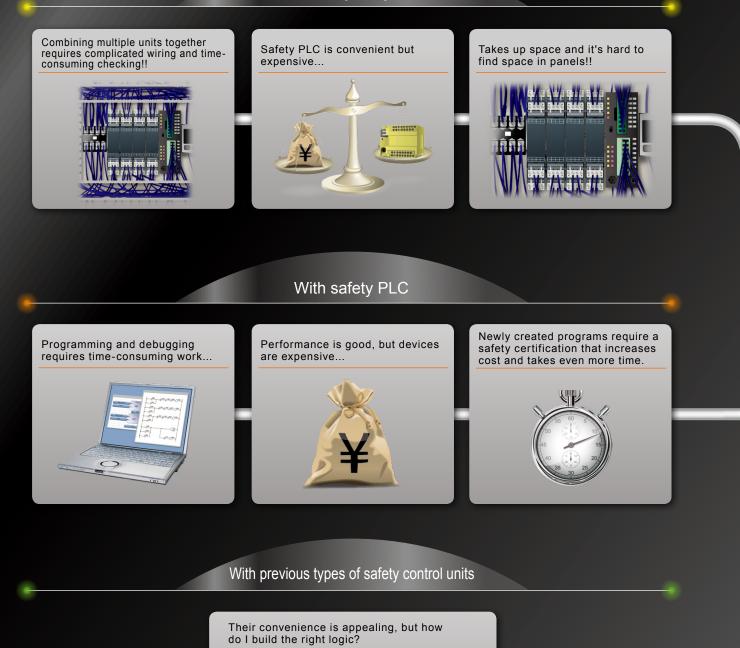
Creating safety circuits is easier than ever!



Input: 10 pointsSafety input: 2 × 4 pointsOutput: 8 pointsControl output: 2 × 2 pointsAuxiliary output: 4 points

Do you have these problems when building safety circuits?

With safety relay units



1



It's "Easy" with SF-C21

Finding space to install and wire is easy

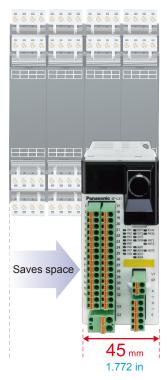
Easy

One **SF-C21** can do the work of four safety relay units. Simple to wire the units in the control panel!!



Small, so the unit can be installed in a narrow space

Compact with a height 97 mm 3.819 in × width 45 mm 1.772 in. It's easy to find installation space for the **SF-C21** unit.



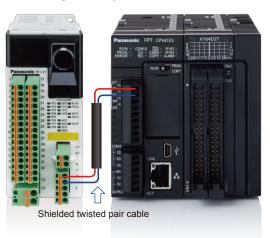
Multi-point input / output



 Easy to monitor status with a generalpurpose PLC

Four auxiliary outputs (PNP semiconductor output) are provided.

Using RS-485 communications (MODBUS RTU), various general-purpose control units (PLC, HMI, etc.) can monitor the **SF-C21** information such as the status, the selected logic, and any error status.



Long-life semiconductor output (PNP) adopted for control output and auxiliary output

Absolutely no programming skills required. Operation is **easy** - just select a preset logic



Simply turn a switch to set

Eight preset logics, safety-certified and compatible up to control category 4 PLe, can be selected by simply turning the rotary switch.



*The logic customized by user can be stored in the logic No. 0.



Easy

Easy to set the "OFF delay"

The OFF delay time can be easily set by simply turning the rotary switch to any one of patterns.

Pattern No.	0	1	2	3	4	5	6	7	8	9
OFF delay time (sec.)	0	0.1	0.5	1	2	5	10	15	30	60

*The OFF delay time applies to control output 2. In case of setting the OFF delay time to control output 1, the "Configurator SF-C" software is needed.

Password protection prevents inadvertent logic changes

Easy Application-based customization is easy

Easy to create a reliable safety circuit Use our "Configurator SF-C" software to build your own safety circuits of connected devices, control logic, output modes, etc. No programming skills required!



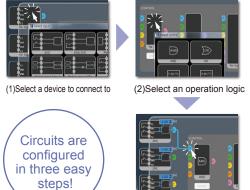
Customized logics are safety-certified too!!

All possible logic combinations created with the **"Configurator SF-C"** software are already safety-certified by the certification bodies. The software also has a "simulation mode" to test if the prepared logic and safety circuit operates as intended. If the logic is not complete, the software will block its transfer to the **SF-C21** unit.

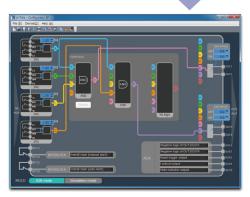
Note: Please read the instruction manual in advance when selecting or creating logics, and verify whether the combination of connecting devices and logics complies with each machine safety standard.



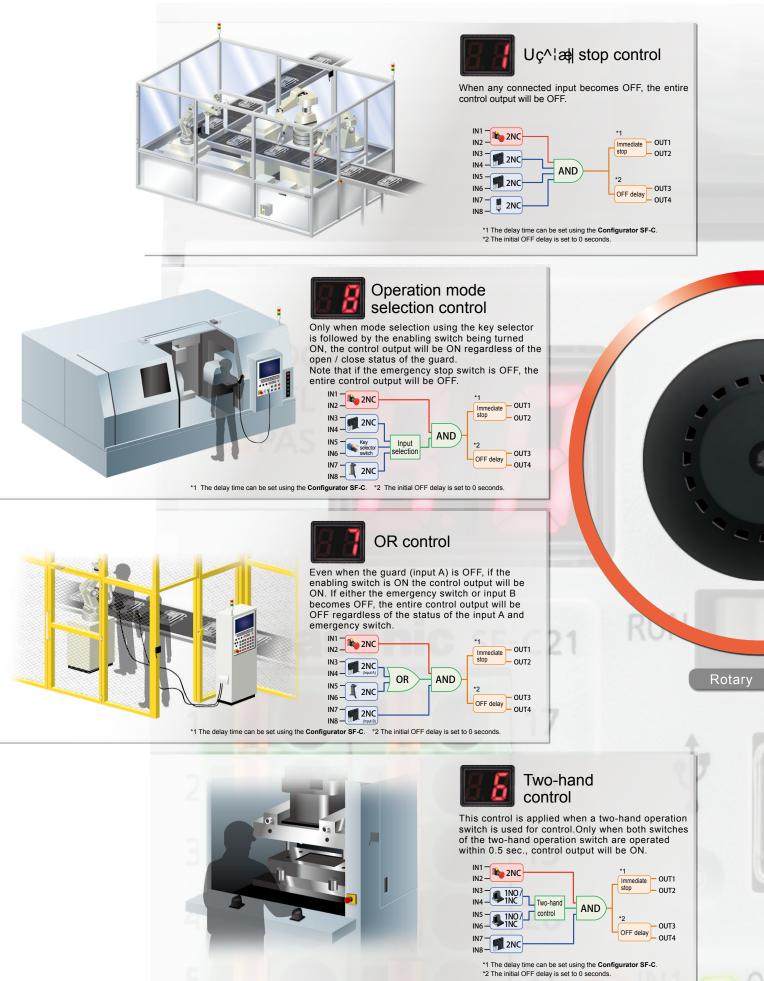




(3)Connect



8 preset logics compatible up to

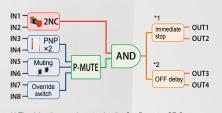


control category 4, PLe standards

Parallel muting control



When the muting input becomes ON, the light curtain will be temporarily disabled.



*1 The delay time can be set using the Configurator SF-C. *2 The initial OFF delay is set to 0 seconds.

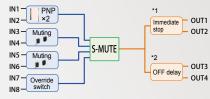
Sequential muting control



OUT2

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Only when the muting input becomes ON following a predefined sequence, the light curtain will be temporarily disabled.

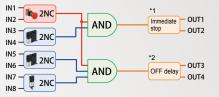


*1 The delay time can be set using the Configurator SF-C. *2 The initial OFF delay is set to 0 seconds

Partial stop control 1



When the emergency stop input is OFF, the entire control output will be OFF. When any other input is OFF, its corresponding control output will be OFF.



*1 The delay time can be set using the Configurator SF-C. *2 The initial OFF delay is set to 0 seconds.



Back-end process

Front-end

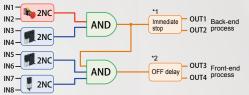
process

Partial stop control 2

switch



When the emergency stop input or the input from the back-end process becomes OFF, the entire control output will be OFF. When the input from the front-end process becomes OFF, only its corresponding control output will be OFF.



*1 The delay time can be set using the Configurator SF-C. *2 The initial OFF delay is set to 0 seconds.

Software tool Configurator SF-C

Enable flexible customization

The software provides highly flexible customization. You can create a logic of your own, change the input device types based on the preset logics, or customize logic data uploading from the **SF-C21** main unit. Changing the auxiliary output settings, as well as setting the ON delay / OFF delay time and muting state holding time are all very easy as well. Created logics can be stored in a PC for convenient future use.

Settable items

- Input device selection
- Logic selection (up to three layers)
- · Reset mode selection (auto / manual, overall / partial)
- Auxiliary output settings [Linkage to control output (positive logic and negative logic), monitor output of safety input, reset trigger output, lockout output, etc.]
- OFF delay time setting (0.0 to 60.0 sec, in 1/10 sec.)
- ON delay time setting [1 to 5,940 sec (99 min), in sec.]
- Muting valid time setting [1 to 5,940 sec (99 min), in sec.] or no limit
- Override valid time setting (1 to 600 sec, in sec.)
- RS-485 (MODBUS RTU) communication settings, etc.

Multilingual compatibility

Japanese and English versions are available, with more to follow.

Our products support users around the world by fulfilling their diverse needs, such as the empowerment of local staff and implementation of local safety schemes.

Versatile functions

Status monitoring function

The status of input and output devices connected to SF-C21 can be monitored in real time through USB .

Simulation function

Whether the logic created by the user operates as intended can be verified via a software tool.

Incomplete transfer blocking function

The transfer of incomplete logics to SF-C21 will be blocked and prevent potential hazards.

Note: Please read the instruction manual in advance when customizing logics, and verify whether the combination of connecting devices and logics complies with each machine safety standard.

"Configurator SF-C" can be downloaded free of charge from the website on the right. D D D D

panasonic.net/id/pidsx/global

ORDER GUIDE

Product	Appearance	Model No.	Model No. Number of input points		Number of output points	
name	Appearance	MOUELINU.	Safety input	Reset / EDM input	Control output	Auxiliary output
Safety control unit		SF-C21	2 × 4	2	2 × 2	4

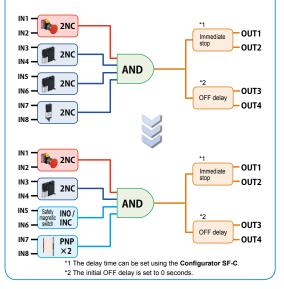
Problem

I want to use a light curtain and a magnetic switch, but can't find a suitable preset logic...



Solution

Use the AND control, a preset logic, as the base and change part of the safety input to a light curtain (PNP \times 2) and a safety magnetic switch (1NO / 1NC).

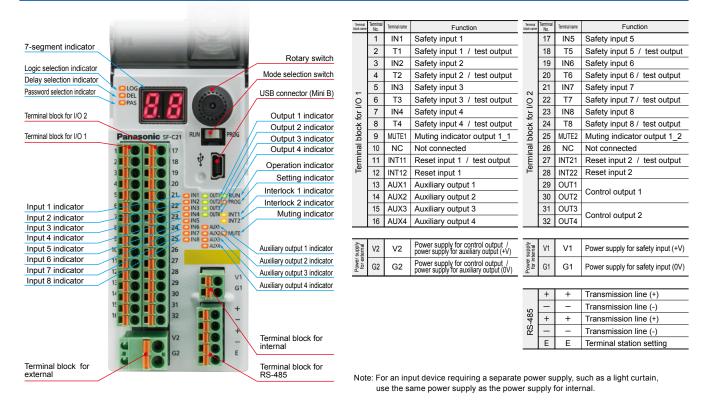


SPECIFICATIONS

	Product name	Safety control unit					
Item		SF-C21					
Applicable standards	Safety	IEC 61508-1 to 7, EN 61508-1 to 7(SIL3), ISO 13849-1 (Up to Category 4, PLe) IEC 61131-2, IEC 61010-2-201, IEC 62061(SILCL3), UL 61010-1, UL 61010-2-201					
star	EMC	IEC 61000-6-2, IEC 61326-3-1, EN 55011					
	ted standards	IEC 60947-1, IEC 60947-5-1, IEC 60947-5-2, IEC 60947-5-5 IEC 60947-5-8, IEC 61496-1, IEC TS 62046, ISO 13851					
Suppl	Power supply for internal	24 V DC ⁺¹⁰ ₋₁₅ % Ripple P-P10 % or less					
voltag Note 1, 2	Power supply for external	24 V DC +10 % Ripple P-P10 % or less					
Curre		200 mA or less					
onsump Note 1, 2		100 mA or less					
	ty input (IN1 to IN8)	2 × 4 inputs, Rated voltage: Same as the voltage of the power supply for internal					
	ON level / OFF level	Input voltage: 18 V, Input current: 3.5 mA / Input voltage: 5 V, Input current: 1.0 mA					
	Rated input current / Input impedance	5 mA approx. / 4.7 KΩ approx.					
	Duration of detectable ON state	10 ms or more					
	Duration of undetectable OFF state	0.7 ms or less					
	trol output T1 to OUT4)	PNP open-collector transistor with 2 outputs × 2 • Maximum source current: 300 mA / output • Residual voltage: 2.5 V or less • Leakage current: 100 μA or less (Including power supply OFF condition)					
	Output mode	True : ON, False : OFF					
	ON delay function / OFF delay function	Incorporated / Incorporated					
	Short-circuit protection / Response time	Incorporated / OFF response: 10 ms or less, ON response: 100 ms or less					
(AU)	liary output K1 to AUX4) -safety output)	PNP open-collector transistor with 1 output × 4 • Maximum source current: 60 mA / output • Residual voltage: 2.5 V or less • Leakage current: 100 μA or less (Including power supply OFF condition)					
	Output mode (Factory defaults)	AUX1: Negative logic of OUT1 / OUT2 (ON when OUT1 / OUT2 is OFF) AUX3: Reset trigger output (ON under reset release wait condition) AUX4: Lockout output (OFF when lockout)					
	Output mode Any of the auxiliary outputs can be customized using the software tool	Negative logic of OUT1 / OUT2(ON when OUT1 / OUT2 is OFF) Negative logic of OUT3 / OUT4 (ON when OUT3 / OUT4 is OFF) Positive logic of OUT1 / OUT2 (ON when OUT1 / OUT2 is ON) Positive logic of OUT3 / OUT4 (ON when OUT3 / OUT4 is ON) Outputs A, B, C, and D of diagnosis results of input blocks (ON when logic is true) Outputs E, F, and G of internal logic circuit diagnostic results (ON when logic is true) Reset trigger output (ON under reset release wait condition) Uckout output (OFF when lockout) Mutting indicator output (No when muting / override) Monitor output in response to IN1 to IN8 (ON when input)					
	Short-circuit protection / Response time	Incorporated / 10 ms or less					
Mutii	ng indicator output	Semiconductor photo MOS relay output × 1 • Maximum load current: 60 mA • Residual voltage: 2.5 V or less • Leakage current: 100 μA or less (Including power supply OFF condition)					
[Output mode	ON when muting / override					
	Short-circuit protection / Response time	Incorporated / 10 ms or less					
Interlor	ck function / Lockout release function	Incorporated / Incorporated					
Exter	rnal device monitor function	Incorporated					
Comm	nunication function (MODBUS RTU)	Interface: RS-485, Protocol: MODBUS RTU, Maximum transmission distance: 100 m 328.084 ft, Maximum number of units that can be connected: 8 units (slaves)					
Logi	c selection function	No.0: Customization control No.1: Uç^!æl stop control No.2: Parallel muting control					
		No.3: Sequential muting control No.4: Partial stop control 1 No.5: Partial stop control 2 No.6: Two-hand control No.7: OR control No.8: Operation mode selection control					
	c setting function	No.3: Sequential muting control No.4: Partial stop control 1 No.5: Partial stop control 2 No.6: Two-hand control No.7: OR control No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode					
Pollutio	c setting function on degree / Excess voltage category	No.3: Sequential muting control No.6: Two-hand control/ No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II					
Pollutio Usab	c setting function on degree / Excess voltage category ole altitude (Note 3)	No.3: Sequential muting control No.6: Two-hand control/ No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less					
Pollutio Usab	c setting function on degree / Excess voltage category ole altitude (Note 3) up time after power on	No.3: Sequential muting control No.6: Two-hand control/ No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less					
Pollutio Usab	c setting function on degree / Excess voltage category ole altitude (Note 3) tup time after power on Protection	No.3: Sequential muting control No.6: Two-hand control/ No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less IP20 (IEC) (must be installed in a control panel with protection IP54 or higher)					
Pollutio Usab	c setting function on degree / Excess voltage category ole altitude (Note 3) up time after power on	No.3: Sequential muting control No.6: Two-hand control/ No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less					
Pollutio Usat Start	c setting function on degree / Excess voltage category ole altitude (Note 3) tup time after power on Protection	No.3: Sequential muting control No.6: Two-hand control/ No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less IP20 (IEC) (must be installed in a control panel with protection IP54 or higher)					
Pollutio Usat Start	c setting function on degree / Excess voltage category ble altitude (Note 3) tup time after power on Protection Ambient temperature	No.3: Sequential muting control No.6: Two-hand control/ No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less IP20 (IEC) (must be installed in a control panel with protection IP54 or higher) -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F					
Pollutio Usat	c setting function on degree / Excess voltage category ole altitude (Note 3) up time after power on Protection Ambient temperature Ambient humidity	No.3: Sequential muting control No.6: Two-hand control/ No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less IP20 (IEC) (must be installed in a control panel with protection IP54 or higher) -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F 30 to 85% RH, Storage: 30 to 85% RH 1,000 V AC for one min. (All inputs connected together - USB port, all inputs connected together and enclosure, all outputs connected together - all input connected together - all outputs connected together - USB port,					
Pollutio Usat Start	c setting function on degree / Excess voltage category ble altitude (Note 3) tup time after power on Protection Ambient temperature Ambient humidity Dielectric strength voltage	No.3: Sequential muting control No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less IP20 (IEC) (must be installed in a control panel with protection IP54 or higher) -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F 30 to 85% RH, Storage: 30 to 85% RH 1,000 V AC for one min. All inputs connected together - USB port, all inputs connected together - RS-485 port, all outputs connected together - BS-485 port, all outputs connected together - RS-485 port, all outputs connected together - USB port, all inputs connected together - USB port, all inputs connected together - USB port, all outputs connected together - USB port, all outputs connected together - USB port, all inputs connected together - USB port, all outputs connected together - RS-485 port, all inputs connected together - USB port, all inputs connected together - USB port, all inputs connected together - RS-485 port, all outputs connected together					
Pollutio Usat Start	c setting function on degree / Excess voltage category ole altitude (Note 3) tup time after power on Protection Ambient temperature Ambient humidity Dielectric strength voltage	No.3: Sequential muting control No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less IP20 (IEC) (must be installed in a control panel with protection IP54 or higher) -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F 30 to 85% RH, Storage: 30 to 85% RH 1,000 V AC for one min. All inputs connected together - USB port, all inputs connected together - RS-485 port, all outputs connected together - BS-485 port, all outputs connected together - RS-485 port, all outputs connected together - USB port, all inputs connected together - USB port, all inputs connected together - USB port, all outputs connected together - USB port, all outputs connected together - USB port, all inputs connected together - USB port, all outputs connected together - RS-485 port, all inputs connected together - USB port, all inputs connected together - USB port, all inputs connected together - RS-485 port, all outputs connected together					
Environmental resistance	c setting function on degree / Excess voltage category ole altitude (Note 3) tup time after power on Protection Ambient temperature Ambient humidity Dielectric strength voltage Insulation resistance Vibration resistance	No.3: Sequential mutting control No.6: Two-hand control/Additional No.4: Partial stop control No.7: OR control No.7: OR control No.7: OR control No.8: Operation mode selection control No.8: Operation to the selection control No.8: Operation mode selection control No.8: Operation to the selection c					
Environmental resistance Environmental resistance	c setting function on degree / Excess voltage category ole altitude (Note 3) tup time after power on Protection Ambient temperature Ambient humidity Dielectric strength voltage Insulation resistance Vibration resistance Shock resistance	No.3: Sequential mutting control No.6: Two-hand control No.4: Partial stop control 1 No.7: OR control No.5: Partial stop control 2 No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less IP20 (IEC) (must be installed in a control panel with protection IP54 or higher) -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F 30 to 85% RH, Storage: 30 to 85% RH 1,000 V AC for one min. All inputs connected together - USB port, all inputs connected together - RS-485 port, USB port - RS-485 port, between all supply terminals connected together - RS-485 port, all outputs connected together - all input connected together, all outputs connected together - USB port, all outputs connected together - SS-485 port 20 MΩ, or more, with 500 V DC megger All inputs connected together - USB port, all inputs connected together - RS-485 port, all outputs connected together - USB port, all inputs connected together - RS-485 port, all outputs connected together - BS-485 port 20 MΩ, or more, with 500 V DC megger All inputs connected together - USB port, all inputs connected together - RS-485 port, all outputs connected together - RS-485 port 5 to 8.4 Hz frequency, 3.5 mm 0.138 in half amplitude, 8.4 to 150 Hz frequency, Acceleration 9.8 m/s²(1 G), in X, Y and Z directions for two hours each (IEC / EN 60068-2-27) Input / output and power su					
Environmental resistance Environmental resistance	c setting function on degree / Excess voltage category ole altitude (Note 3) tup time after power on Protection Ambient temperature Ambient humidity Dielectric strength voltage Insulation resistance Vibration resistance Shock resistance nection method imum cable length erial	No.3: Sequential muting control No.4: Partial stop control 1 No.5: Partial stop control 2 No.6: Two-hand control No.7: OR control No.8: Operation mode selection control Input mode, control mode, output mode, reset mode, auxiliary output mode 2 / II 2,000 m 6561.680 ft or less 2 sec. or less IP20 (IEC) (must be installed in a control panel with protection IP54 or higher) -10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +60 °C -13 to +140 °F 30 to 85% RH, Storage: 30 to 85% RH 1,000 V AC for one min. All inputs connected together - USB port, all inputs connected together - RS-485 port, USB port, all outputs connected together - RS-485 port, all outputs connected together - RS-485 port, all outputs connected together - USB port, all input connected together - RS-485 port, all outputs connected together - USB port, all inputs connected together - USB port, all outputs connected together - USB port, all inputs connected together - USB port, all outputs connected together - USB port, all inputs connected together - USB port, all outputs connected together - USB port, all inputs connected together - USB port, all outputs connected together - RS-485 port, USB port - RS-485 port, between all supply terminals connected together - RS-485 port, USB port, all outputs connected together - RS-485 port, USB port, all outputs connected together - RS-485 port, USB port, all outputs connected together - RS-485 port, all					

es: 1) "Power supply for internal" is the power supply for safety input. "Power supply for external" is the power supply for control output / auxiliary output. The power supplies for internal and external are insulated.
2) The power supply unit connected to this device must satisfy the conditions below.
• Output voltage within 20.4 V to 26.4 V DC (Ripple P-P: 10% or less.)
• Power supply unit conforming to the Low-voltage Directive extra low voltage) conforming to the EMC Directive and Low-voltage Directive (In case CE Marking conformity is required.)
• Power supply unit conforming to the Low-voltage Directive and with an output of 100 VA or less
• Power supply unit corresponding to CLASS 2 (In case C-TÜV US Listing Mark conformity is required.)
3) Do not use or store this device in a pressurized environment beyond the atmospheric pressure at sea level.

TERMINAL ARRANGEMENT DIAGRAM

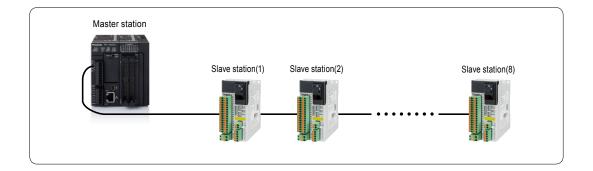


RS-485 (MODBUS RTU) SPECIFICATIONS

With built-in RS-485, **SF-C21** can read out its status, error history, etc. to an external device such as a general-purpose PLC, using the MODBUS RTU protocol.

Up to eight SF-C21 units can communicate with the external device as the master station.

The communication preference of MODBUS RTU is set with the DIP switch on the main unit or the software tool "Configurator SF-C".



Types of data that can be read out

- Status (HIGH, LOW) of safety input and reset / EDM output
- Status (HIGH, LOW) of control output, auxiliary output, and muting indicator output
- Lockout history
- Logic No. change history

Interface	RS-485
Max. transmission distance	100 m 328.084 ft
Communication address	1-247
Data length	8 bits (fixed)
Parity bit	Without / Odd / Even
Stop bit	1 bit / 2 bits
	9,600 bps

MODBUS RTU SPECIFICATIONS

Communication	9,600 bps		
	19,200 bps		
speed	38,400 bps 57,600 bps		
·			
	115,200 bps		

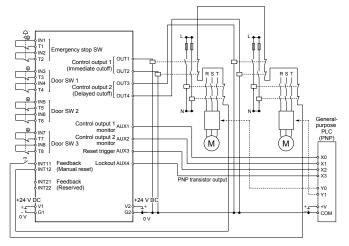
MAIN BODY DIP SWITCH SPECIFICATIONS

Switch	Cotting item	Input	status	
No.	Setting item	OFF	ON	
1	Communication preference settings	DIP switches take precedence	Software tools take precedence	
2	Parity bit presence	With	Without	
3	Parity bit type	Odd	Even	
4	Stop bit	1	2	
5	Communication address 1	SW5: OFF, SW6: OFF		
5	Communication address 2	SW5: ON, SW6: OFF		
6	Communication address 3	SW5: OFF, SW6: ON		
0	Communication address 4	SW5: ON, SW6: ON		
7	Communication speed	9,600 bps	19,200 bps	
8	Reserved	_	_	
9	Reserved	-	_	
10	Reserved	_	_	

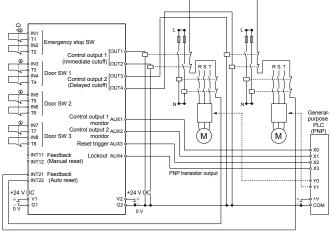
Note: The SF-C21 cannot be controlled by an external device.

CONNECTION EXAMPLES

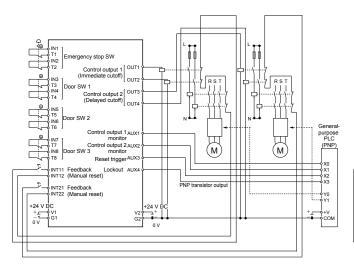
Logic No.1 Overall stop control (Manual reset mode)



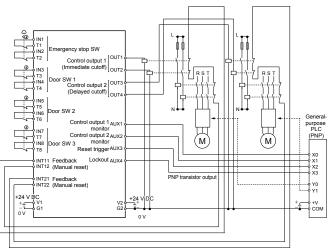
Logic No.1 Overall stop control (Auto reset mode)



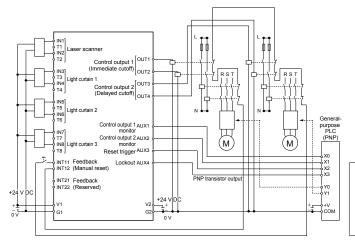
Logic No.4 Partial stop control 1 (Manual reset mode)



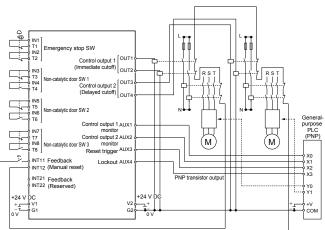
Customization example, based on logic No.4 Partial stop control 1 (Auto reset mode)



Customization example, based on logic No.1 Overall stop control (Manual reset, when all input devices are changed to PNP input × 2)

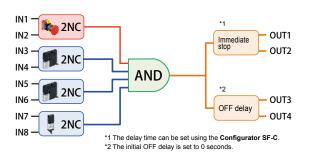


Customization example, based on logic No.1 Overall stop control (Manual reset, when input 3 to 8 are changed to devices with 1NC / 1NO)



PRESET LOGICS SPECIFICATIONS

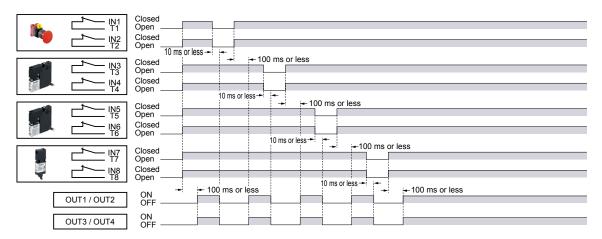
Logic No.1 Overall stop control



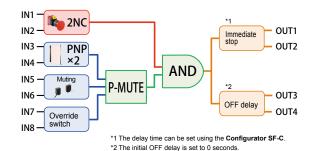
	I/O Function		Details	
	IN 1 / I		2NC contact input	
Safety input	IN 3	/ IN 4	2NC contact input	
Salety Input	IN 5	/ IN 6	2NC contact input	
	IN 7	/ IN 8	2NC contact input	
	OUT1 / OUT2	Interlock	Overall reset (auto / manual)	
Control output	0011/0012	OFF delay	N/A	
	OUT3 / OUT4	Interlock	Overall reset (auto / manual)	
	0013/0014	OFF delay	0 sec. (factory defaults, Max. 60 sec.)	
	AL	JX1	Negative logic of OUT1 / OUT2	
A	AL	JX2	Negative logic of OUT3 / OUT4	
Auxiliary output	AL	JX3	Reset trigger	
	AL	JX4	Lockout	

Time chart (When auto-reset)

ON response: 100 ms or less Note: When manually reset, ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered. OFF response: 10 ms or less



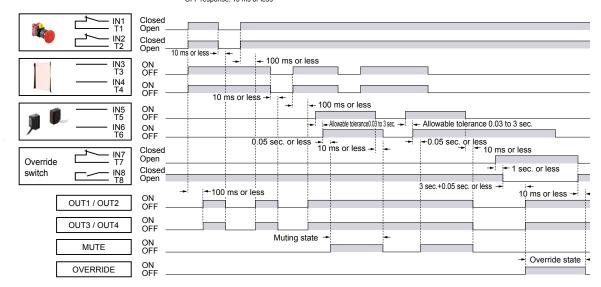
Logic No.2 Parallel muting control



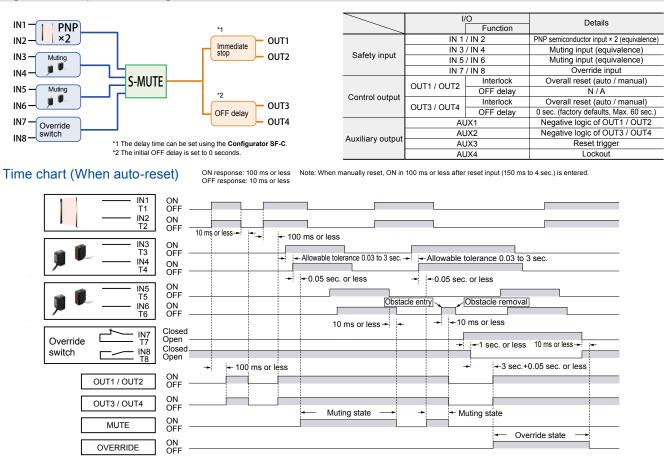
	I/	0	Details	
		Function	Details	
	IN 1 / IN 2		2NC contact input	
Safety input	IN 3	/ IN 4	PNP semiconductor input × 2 (equivalence)	
Salety Input	IN 5	/ IN 6	Muting input (equivalence)	
	IN 7	/ IN 8	Override input	
	OUT1/OUT2	Interlock	Overall reset (auto / manual)	
Control output	0011/0012	OFF delay	N / A	
Control output	OUT3 / OUT4	Interlock	Overall reset (auto / manual)	
	0013/0014	OFF delay	0 sec. (factory defaults, Max. 60 sec.)	
	AL	JX1	Negative logic of OUT1 / OUT2	
Auxiliary output	AL	JX2	Negative logic of OUT3 / OUT4	
Auxilial y Output	AL	JX3	Reset trigger	
	AL	JX4	Lockout	

Time chart (When auto-reset)

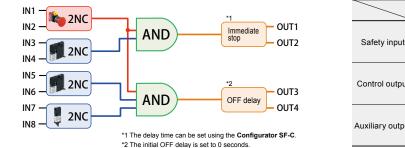
ON response: 100 ms or less Note: When manually reset, ON in 100 ms or less after reset input (150 ms to 4 sec.) is entered. OFF response: 10 ms or less



Logic No.3 Sequential muting control



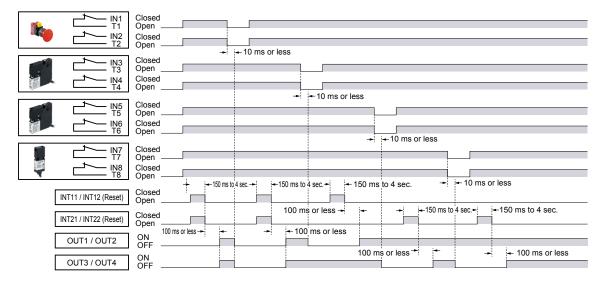
Logic No.4 Partial stop control 1



	I/O Function		Details		
	IN 1 / IN 2		2NC contact input		
Cofety innut	IN 3	/ IN 4	2NC contact input		
Safety input	IN 5	/ IN 6	2NC contact input		
	IN 7	/ IN 8	2NC contact input		
		Interlock	Partial reset (manual)		
O antrol autout	OUT1 / OUT2	OFF delay	N/A		
Control output	OUT3 / OUT4	Interlock	Partial reset (manual)		
	0013/0014	OFF delay	0 sec. (factory defaults, Max. 60 sec.)		
	AL	JX1	Negative logic of OUT1 / OUT2		
A	AU		Negative logic of OUT3 / OUT4		
Auxiliary output	AL	JX3	Reset trigger		
	AL	JX4	Lockout		

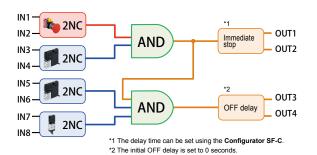
Time chart (Manual reset)

ON response: ON in 100 ms or less after reset input (150 ms to 4 sec.) isentered. OFF response: 10 ms or less



PRESET LOGICS SPECIFICATIONS

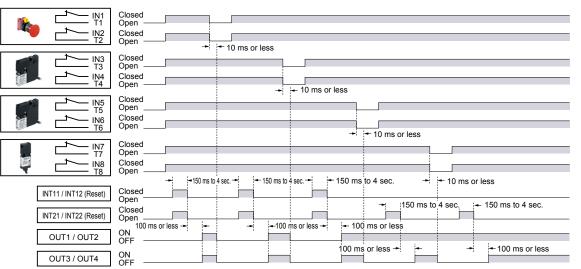
Logic No.5 Partial stop control 2



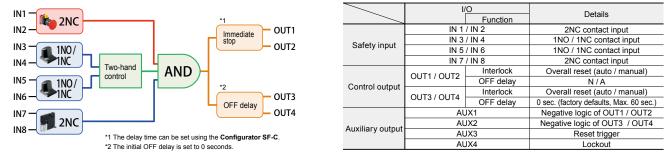
	l/	O Function	Details	
	IN 1 / IN 2		2NC contact input	
S of ot v in put	IN 3	/ IN 4	2NC contact input	
Safety input	IN 5	/ IN 6	2NC contact input	
	IN 7	/ IN 8	2NC contact input	
	OUT1 / OUT2	Interlock	Partial reset (manual)	
Control output	0011/0012	OFF delay	N/A	
Control output	OUT3 / OUT4	Interlock	Partial reset (manual)	
	0013/0014	OFF delay	0 sec. (factory defaults, Max. 60 sec.)	
	AL	JX1	Negative logic of OUT1 / OUT2	
Auxilians autout	AU AL		Negative logic of OUT3 / OUT4	
Auxiliary output	AL	JX3	Reset trigger	
	AL	JX4	Lockout	

Time chart (Manual reset)

ON response: ON in 100 ms or less after reset input (150 ms to 4 sec.) isentered. OFF response: 10 ms or less

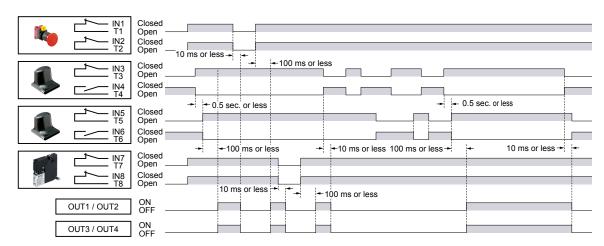


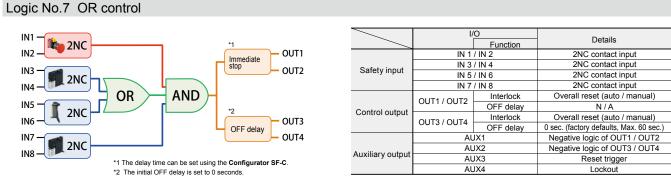
Logic No.6 Two-hand control



Time chart (When auto-reset)

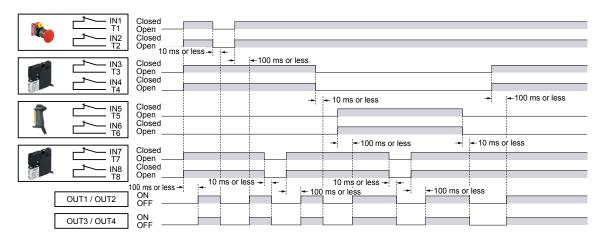
ON response: 100 ms or less Note: ON in 100 ms or less after reset input (150 ms to 4 sec.) isentered OFF response: 10 ms or less



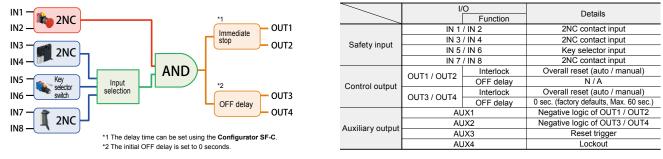


Time chart (When auto-reset)

ON response: 100 ms or less Note: ON in 100 ms or less after reset input (150 ms to 4 sec.) isentered. OFF response: 10 ms or less

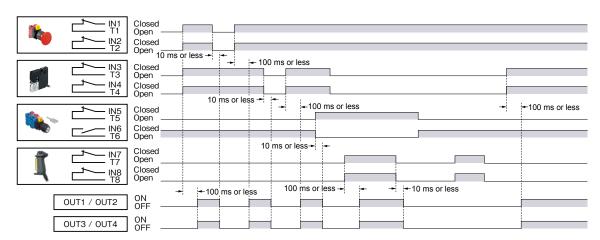


Logic No.8 Operation mode selection control



Time chart (When auto-reset)

ON response: 100 ms or less Note: ON in 100 ms or less after reset input (150 ms to 4 sec.) isentered. OFF response: 10 ms or less

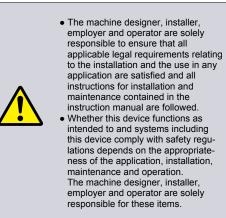


DIMENSIONS (Unit: mm in) The CAD data with the dimensions listed can be downloaded from our website.

Ħ Ð (30) 181) c Π Ŀ Suitable for 35 mm 82 90 width DIN rai 27.5 -(19) (4.6) -15 85-(25)⁻⁻

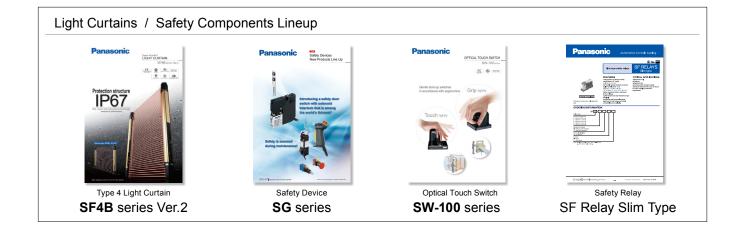
PRECAUTIONS FOR PROPER USE

Machine designer, installer, employer and operator





For the safety of the overall system and the conformity to the standards applicable in each region or country in which this device is installed, take actions on the customer's own responsibility.



Please contact :

Panasonic Industrial Devices SUNX Co., Ltd.

2431-1 Ushiyama-cho, Kasugai-shi, Aichi, 486-0901, Japan Global Sales Department ■Telephone: +81-568-33-7861 ■Facsimile: +81-568-33-8591 panasonic.net/id/pidsx/global



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