## Mounting specifications

## ♦ Recommendable reflow soldering



## Soldering with a soldering iron

Tip of a soldering iron	: 350 °C max (TQC / TDC / TQS / TQT series : 400 °C max.)
Working time	: 3 sec. max. (TQC / TQS / TQT series : 5 sec. max.)
(Do not let the tip of soldering iron touch th	e POSCAP itself. Do not subject the POSCAP itself to excessive stress when soldering)

## Land pattern

				Unit : mm
	Size code	а	b	С
	B1, B1S, B2, B2S	1.6	2.7	1.4
P	D15, D2E, D2, D3L, D4	2.4	2.9	3.7
	D15S	1.4 / 1.7 <sup>*1</sup>	2.6	4.6
aca	D2S	1.4	2.6	5.1
				*1:+side/-side