

Panasonic

松下电器

松下压缩机

PANASONIC COMPRESSOR



松下·万宝(广州)压缩机有限公司(PWAPCGZ)
Panasonic Wanbao Appliances Compressor(Guangzhou)Co.,Ltd(PWAPCGZ)

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公司简介

COMPANY PROFILE

II 公司概况 Company Introduction



松下·万宝(广州)压缩机有限公司(PWAPCGZ)成立于1993年6月8日，并于1995年1月1日正式投入生产。其投资构成比例为：松下电器株式会社占69%，广州万宝家电控股有限公司占31%，注册资本11384万美元。占地面积约126,000平方米，从业人员约2600人，年生产能力1200万台。

本公司专注于各领域压缩机的研发与制造，产品在家用/商用空调器、热泵、干衣机、除湿机、车载、新能源车空调以及电池热管理，微小型应用系统等领域广泛应用，为人们的日常生活和商业活动提供舒适健康的环境。

PWAPCGZ引入松下母公司的技术及管理模式，充分吸收其先进经验，同时不断自主创新，为全世界客户提供优质的压缩机产品和服务。遵循“品质就是生命”的理念，实行严格的质量管理，从原材料的采购到最终的产品检测，生产过程中的每一个环节都严格按照高标准、严要求进行管控。产品的性能、品质、可靠性及服务获得国内外用户的高度赞赏与信赖。

松下集团致力于“更美好的生活”与“可持续发展的环境”的协调发展，提出了长期环境愿景“GREEN IMPACT PLAN 2024”。PWAPCGZ作为松下集团压缩机的主要生产基地，亦将持续开发生产环境友好产品，为全人类创造更舒适、健康的生活环境，助力全球生态环境改善。

Panasonic Wanbao Appliances Compressor (Guangzhou) Co., Ltd.(PWAPCGZ) was established on June 8, 1993, and began production since January 1, 1995. The investment structure is: Panasonic Co., Ltd. holds 69% and Guangzhou Wanbao Group Co., Ltd. holds 31%, with a registered capital of USD 113.84 million. The company spans approximately 126,000 square meters and employs around 2,600 people, with an annual production capacity of 12 million units.

The company specializes in the research, development, and manufacturing of compressors for various applications. Our products are widely used in household and commercial air conditioners, heat pumps, dryers, dehumidifiers, air conditioners for new energy vehicles, battery thermal management systems, and micro-application systems. These products enhance comfort and health in daily life and commercial activities for people.

PWAPCGZ incorporates technology and management practices from Panasonic's parent company, leveraging its advanced experience while continuously innovating independently to provide high-quality compressor products and services to customers worldwide. Following the principle that "quality is life," our company enforces strict quality management from raw material procurement to final product testing. Every production step is rigorously controlled to meet high standards. The performance, quality, reliability, and service of our products are highly regarded and trusted by users both domestically and internationally.

The Panasonic Group is dedicated to the simultaneous advancement of "a better life" and "a sustainable environment," with a long-term environmental vision known as the "GREEN IMPACT PLAN 2024." As a key production base for Panasonic Group compressors, PWAPCGZ will continue to develop and produce eco-friendly products to create more comfortable and healthy living conditions and contribute to global ecological sustainability.

II 荣誉表彰 Honor And Commendation



国家绿色工厂
National Green Factory



松下集团QC世界大会金奖
Panasonic Group QC Circle World Convention Excellence In Consistent TPM Commitment



TPM全球优秀继续奖
Excellence In Consistent TPM Commitment

II 资质认证 Certification

ISO 9001:2015
质量管理体系认证



ISO/IEC 27001:2022
信息安全管理体系建设认证

ISO 14001:2015
环境管理体系认证

ISO 45001:2018
职业健康安全管理体系认证

II 智能工厂 Plant Intelligence

压缩机工场旨在通过技术革新，打造智能化、高品质、高效率的持续发展工场，深化 AI 智能机器人的生产应用，建立数字化、无人化、智能化全场景生产体系。

Compressor factory aims to create a intelligent, high-quality and effcient sustainable development factory through technological innovation, deepen the production application of AI intelligent robots, and establish a digital, unmanned and intelligent full-scene production system.



COMPANY PROFILE

II 品质可靠 Reliable Quality

传承百年松下的优秀品质基因，严格遵守品质就是生命的经营理念，在各领域为客户提供高可靠性商品。强化全流程·全过程品质风险预防，品质保证，效益创出。

Inherit the excellent quality from century-old Panasonic, PWAPCGZ strictly adheres to the quality is life business philosophy, and provides customers with high-reliability products in various fields.

Strengthen the entire process, prevent quality risks throughout the entire process, ensure quality, and create benefits.



II 技术支持 Technical Support

强调自主研发及本体匹配技术力的厚植深耕，拥有全方位实验评估的资源体系，为客户提供标准化、定制化的技术解决方案。

Emphasizing the independent research and development and the deep cultivation of ontology matching technology, we have a comprehensive experimental evaluation resource system, to provide customers with standardized and customized technical solutions.



II 技术革新 Technology Innovation

安全防爆技术 Safety Explosion-proof Technology

R290 专用防爆接线盒：通过创新结构设计，强化密封性。

Dedicated explosion-proof junction box: Sealing is strengthened through innovative structural design.

带陶瓷环接线柱：爬电距离+50% 以上。

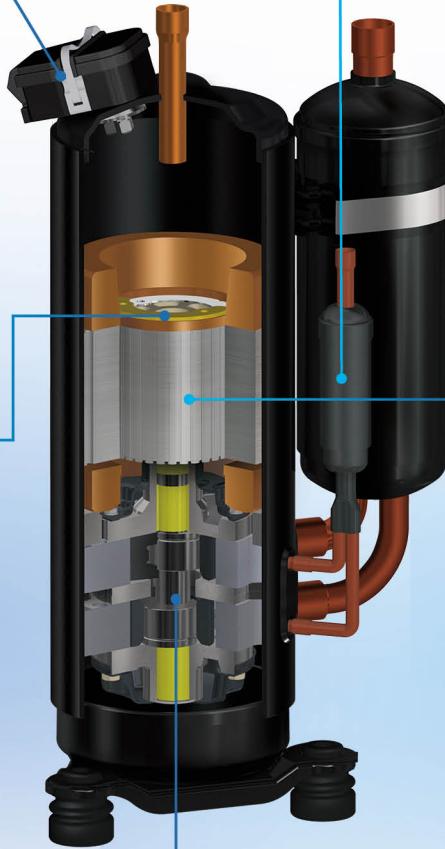
Terminal post with ceramic ring: Creepage distance is increased by more than 50%.

低油吐设计 Low Oil Spit Design

专用转子新型挡油环：加强油与冷媒分离，改善油吐。

New-style oil retaining ring: Strengthens the separation of oil and refrigerant, to improve the oil spitting out.

松下 R290 大型高效喷气增焓直流变频转子压缩机
Panasonic R290 high efficient EVI DC inverter rotary compressor



喷气增焓技术 EVI Technology

超宽运行范围，超低环境温度仍可正常使用。

Ultra-wide operating range, can still be used normally in the ultra-low temperature.

低噪音 / 低振动设计 Low Noise and Low Vibration Design

分布卷马达：磁极分布均匀，诱起电压波形优化，噪音和振动减低。

Distributed coil motor: To meet the low noise and low vibration by uniforming magnetic pole distribution and optimizing induced voltage waveform.

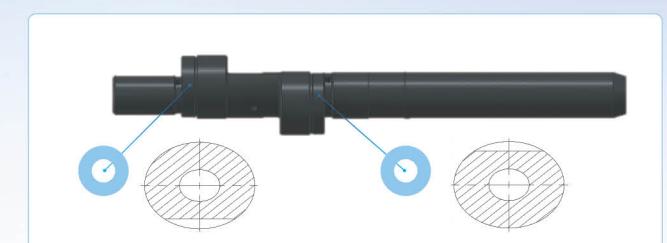
创新型消音盖设计：敏感区域降噪 5dB 以上，实听更优。

Innovative muffler cover design: Noise reduction of more than 5dB in sensitive areas, better in scene listening.

高可靠性设计 High Reliability Design

轴承内嵌高润滑特性的 PTFE 涂层衬套：有效解决曲轴因短时间缺油，润滑不足而发生磨损的问题。

Bearings are embedded with high lubrication characteristics PTFE coated bushing: To effectively solve the problem of wear of the crankshaft due to short time lack of oil and insufficient lubrication.



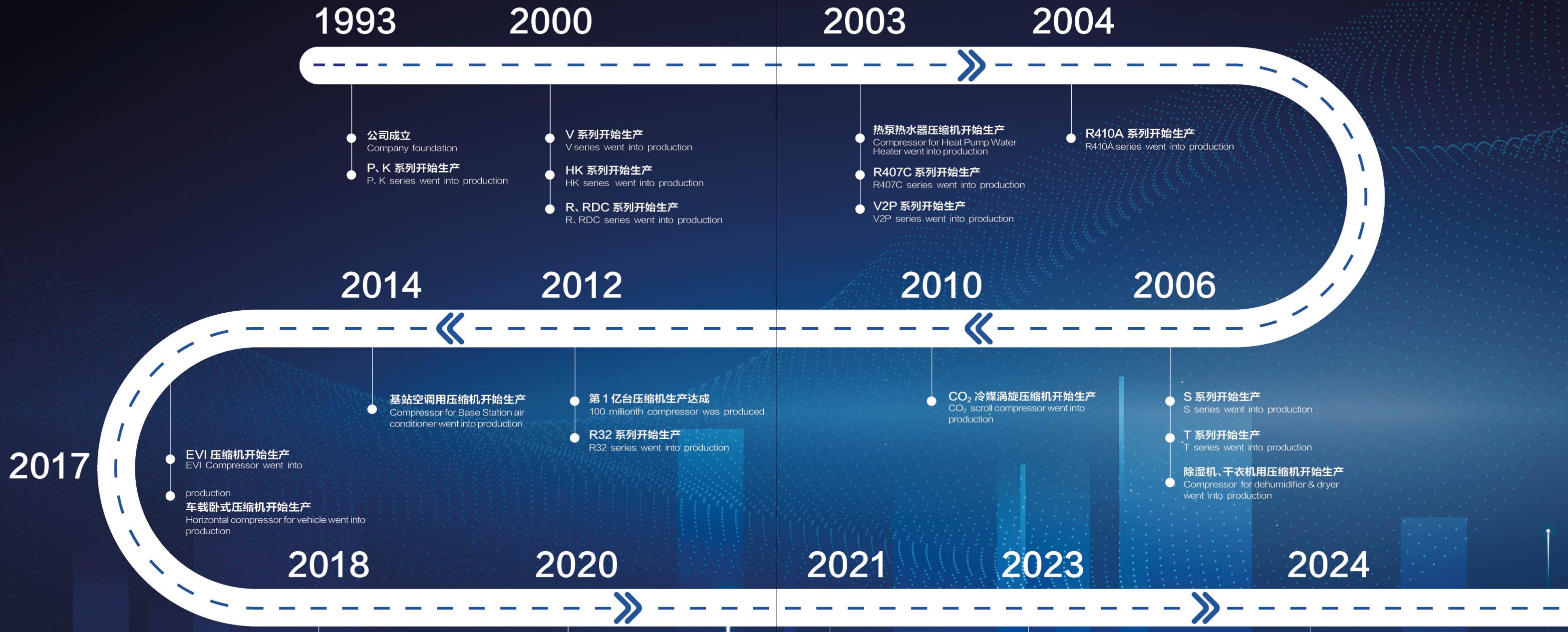
进口 Hiflex 材质阀片：高强度，低应力。

Valve plate with imported Hiflex material: high strength and low stress.



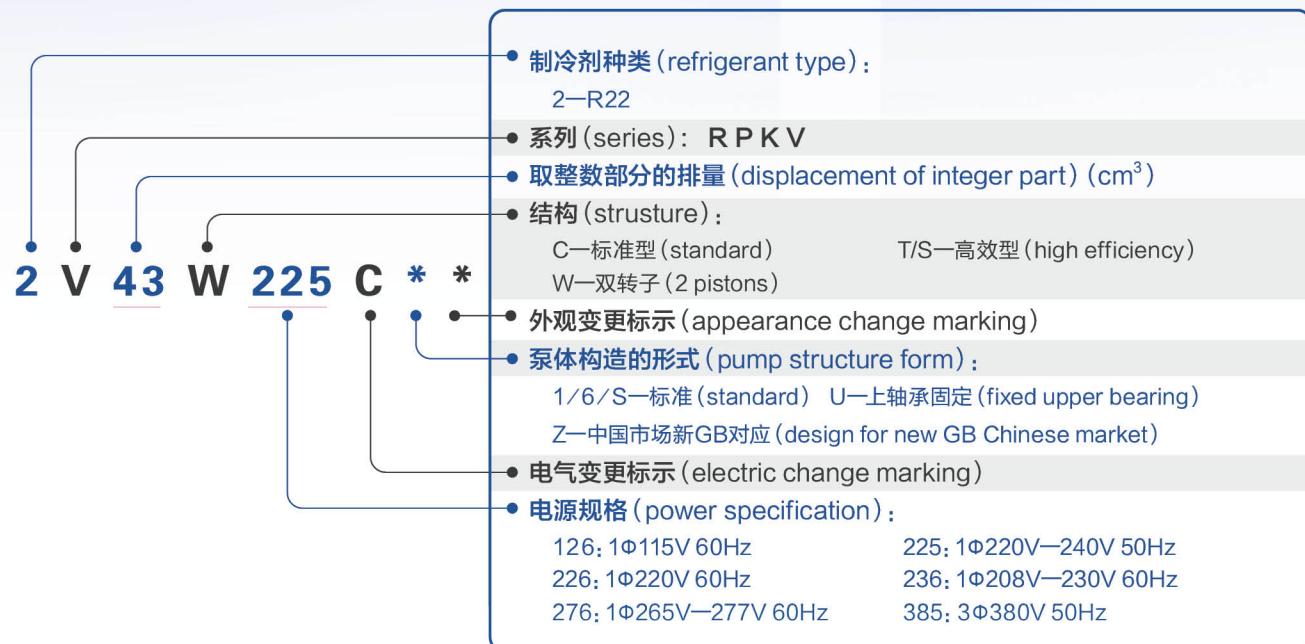
事业发展历程

DEVELOPING HISTORY



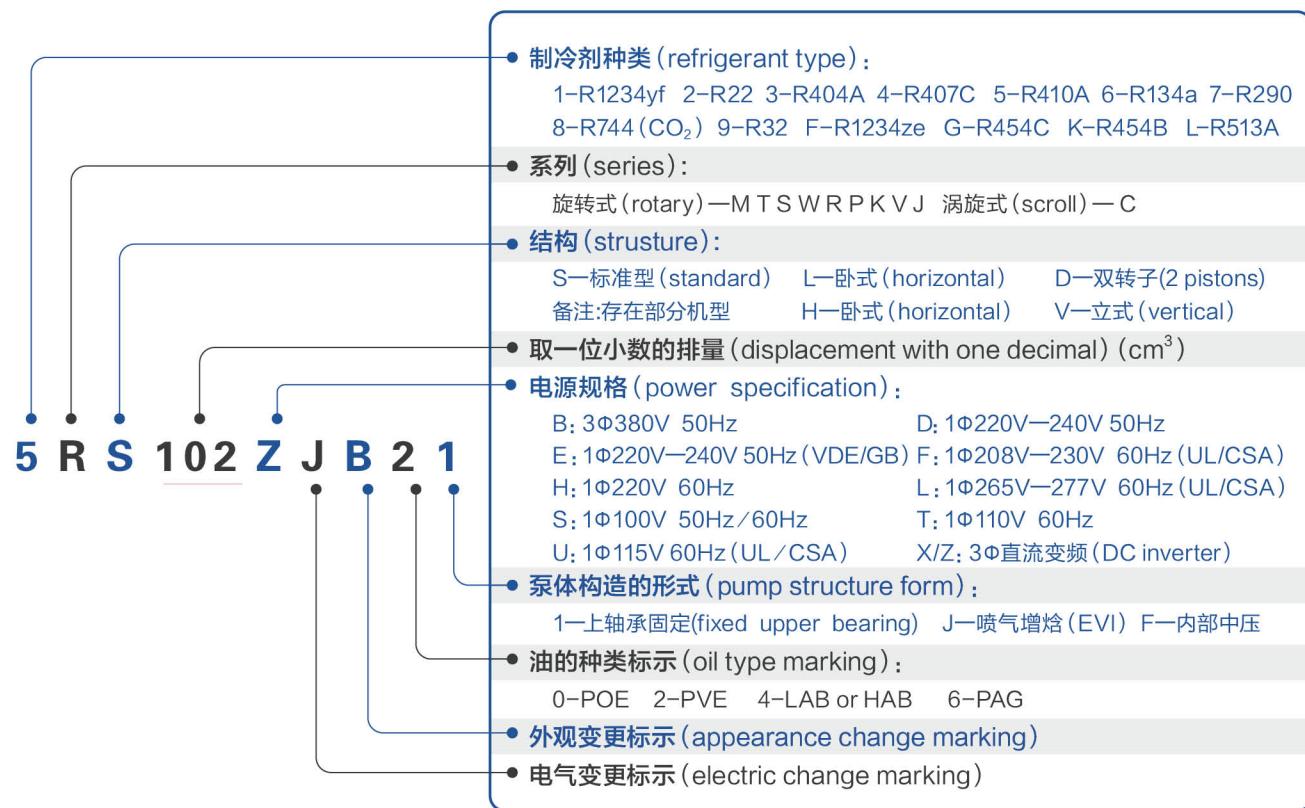
方式 1 | 适用于UL、CSA规格, 中国安全规格, VDE规格, SASO规格等压缩机(R22)

MODE 1 Be suitable to the compressor passed UL, CSA, CCC, VDE or SASO(R22)



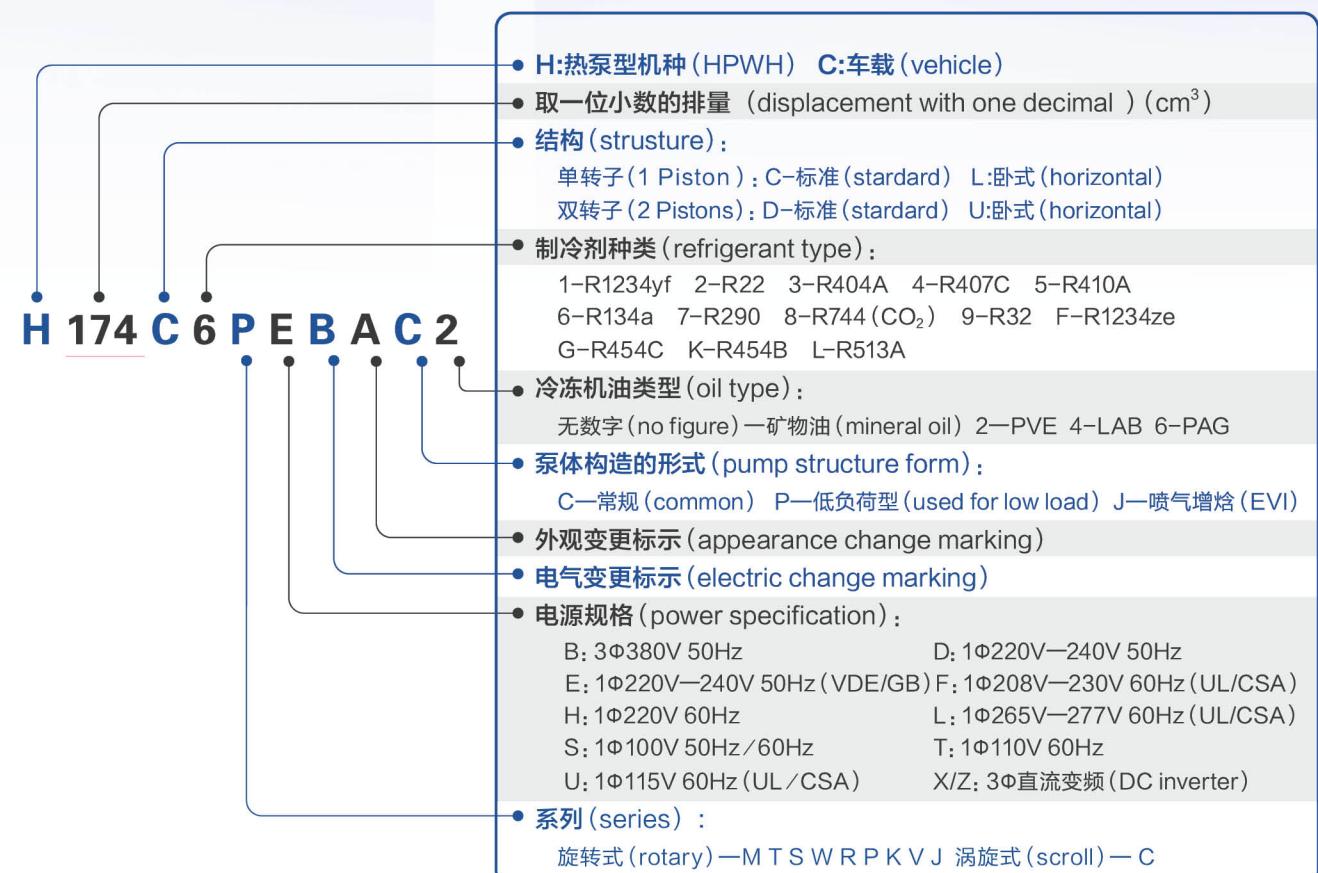
方式 2 | 适用于新冷媒压缩机

MODE 2 Be suitable to new refrigerant compressor



方式 3 | 适用于新规(热水器、采暖、车载)用途压缩机

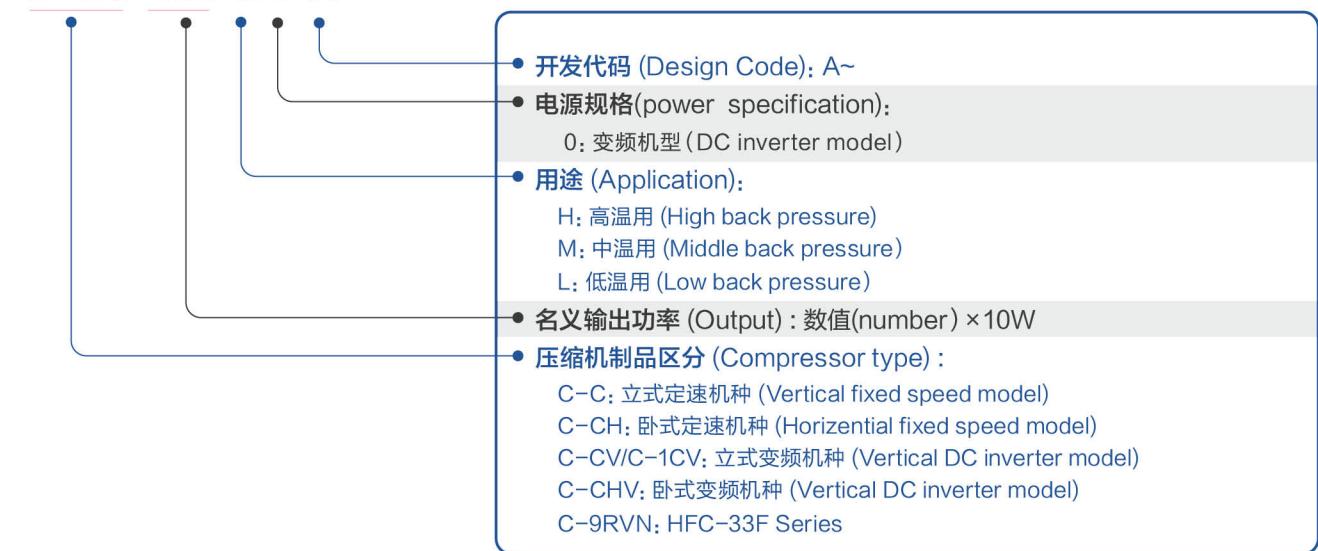
MODE 3 Be suitable to the compressor for heat pump water heater, heating, vehicle air-conditioning, etc.



方式 4 | 适用于CO₂-15F/20F/33F及HFC-33F系列压缩机

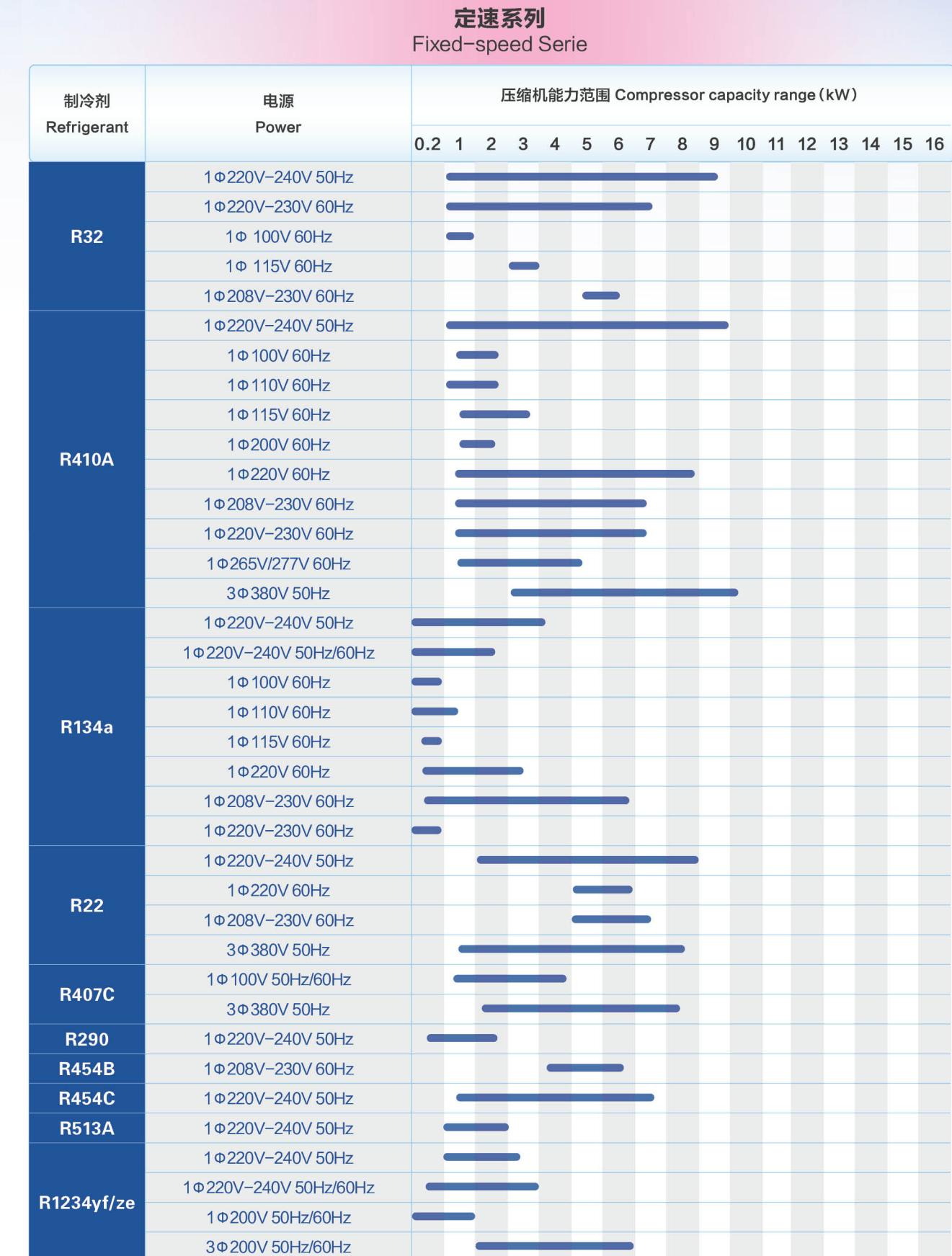
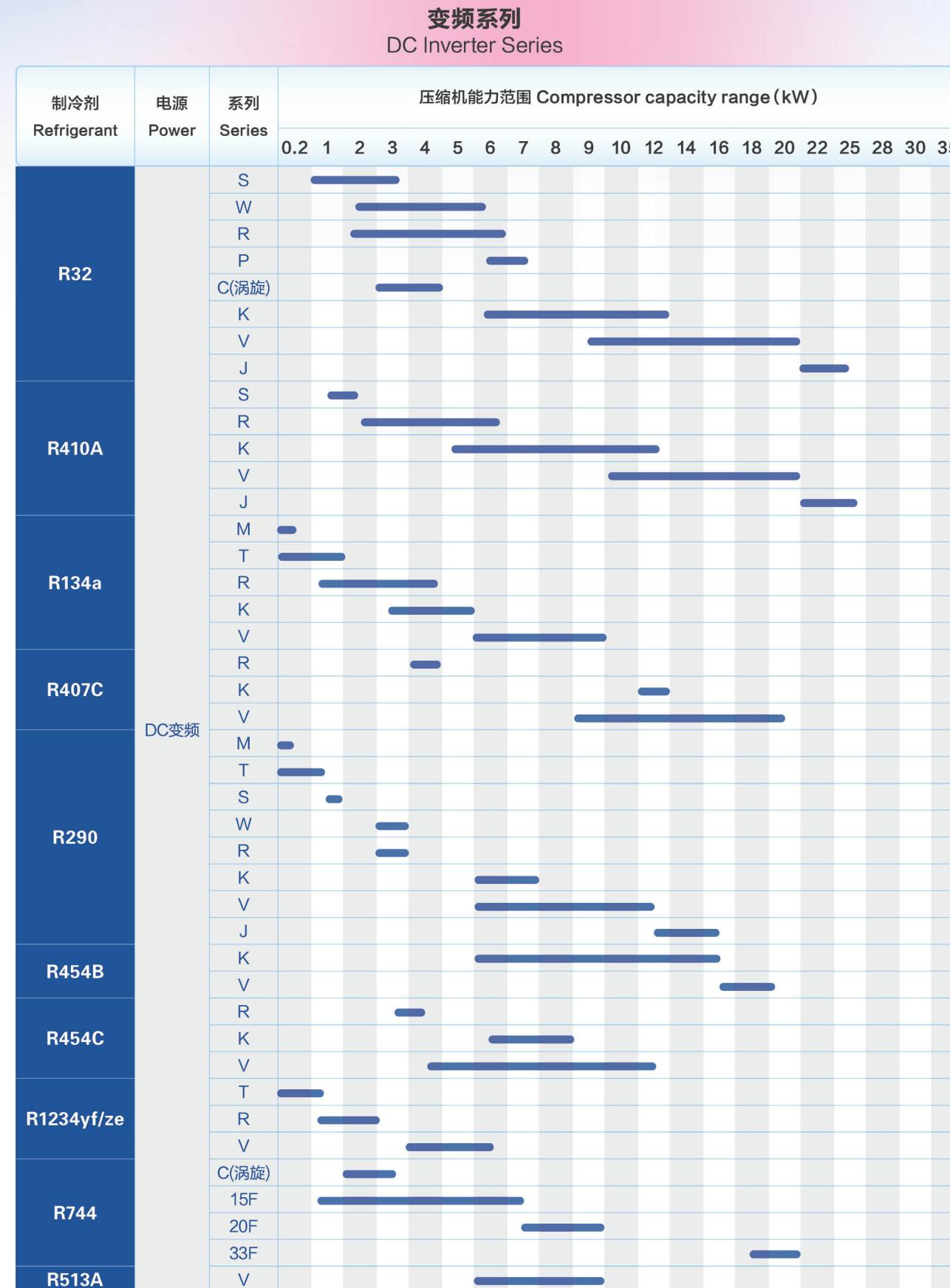
MODE 4 Be suitable to the CO₂-15F/20F/33F compressor and HFC-33F series .

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机型一览表

PRODUCT LINEUP



新风系统/厨房空调用压缩机

COMPRESSOR FOR VENTILATION SYSTEM/KITCHEN A/C

- 卧式设计, 满足本体低安装高度需求。
Horizontal design, meeting the low height requirement of installation in the system.
- 高效低噪, 节能省电, 静音无察觉运行。
High efficiency, low noise, energy saving, silent and imperceptible operation.

产品阵容 Product Lineup

制冷剂 Refrigerant	电源 Power	系列 Series	压缩机能力范围 Compressor capacity range (kW)											
			1	2	3	4	5	6	7	8	9	10	12	14
R410A	DC Inverter	R			2	3	4	5	6					
R32	DC Inverter	R			3	4	5	6						

系列 Series	机种名 Model	排量 Displacement (cm³)	制冷量 Cooling Capacity		输入功率 Input (W)	能效比 COP	测试条件 Test Condition
			(W)	(BTU/h)			

R410A
DC inverter 57.5Hz

R	5RL092ZAA21	13.8	2590	8837	875	2.96	N-TEC
R	5RL138ZAA21	13.8	3845	13119	1290	2.98	ARI
R	5RL160ZAA21	16.0	4655	15883	1500	3.10	ARI
R	☆5RL220Z*	22.0	6500	22178	2215	2.93	ARI

R32
DC inverter 57.5Hz

R	☆9RL138Z*	13.8	3686	12577	1442	2.56	ARI
R	☆9RL160Z*	16.0	4414	15061	1746	2.56	ARI
R	☆9RL220Z*	22.0	6004	20486	2456	2.44	ARI

热泵用压缩机

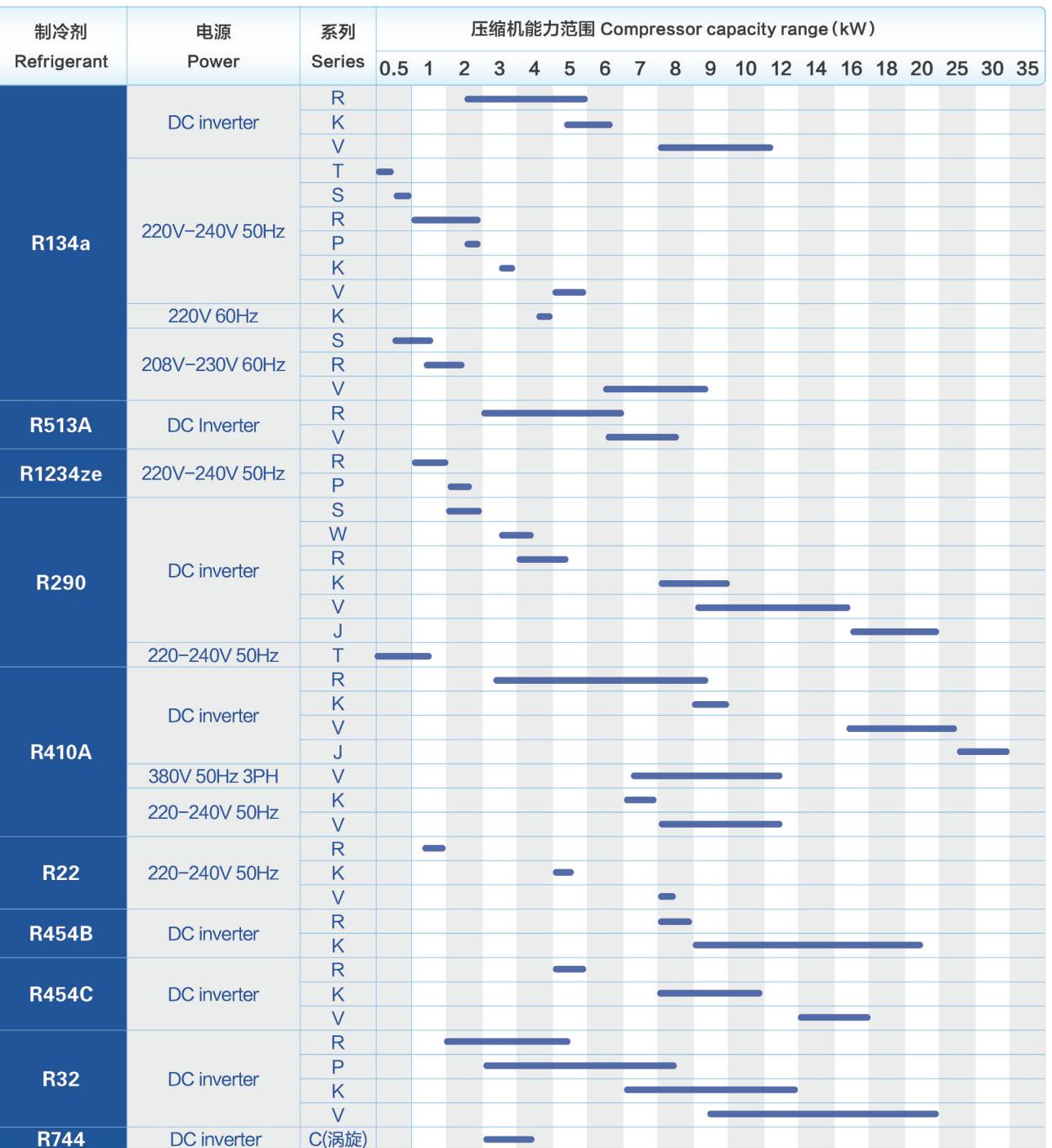
COMPRESSOR FOR HPWH

- 高压缩比热泵专用设计。
High compression ratio, special design for HPWH.
- 高冷凝温度设计, 保证高出水温度。
High condensing temperature, to ensure the requirement of high outlet water temperature.
- 超低温EVI专利技术搭载, 低环温可靠运行, 适用范围广。
Ultra-low temperature patented technology of EVI, reliable operation in low temperature, and wide range of application.
- 高耐磨滑块表面处理专利技术应用, 可靠性高。
High wear-resistant slider surface treatment patent technology application, high reliability.

热泵采暖/热水器/烘干用压缩机

COMPRESSOR FOR HEAT PUMP HEATING/WATER HEATER/DRYER

产品阵容 Product Lineup



特殊领域用压缩机 COMPRESSOR FOR SPECIAL FIELD

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设备冷却用压缩机

COMPRESSOR FOR EQUIPMENT COOLING SYSTEM

● 高可靠性设计。

High reliability design.

● 宽频运转，适用范围广。

Wide frequency operation, wide range of application.

● 全球电源设计。

Global power design.

产品阵容 Product Lineup

制冷剂 Refrigerant	电源 Power	系列 Series	压缩机能力范围 Compressor capacity range (kW)								
			0.5	1	2	3	4	5	6	7	8
R22	380V 50Hz 3PH	P									
		K									
		V									
R407	380V 50Hz 3PH	P									
		K									
		V									
	DC inverter	T									
		R									
		V									
R1234yf/ze	200V 50/60Hz 3PH	P									
		K									
		V									
	200V 50/60Hz	T									
		R									
		S									
		R									
220-240V 50Hz/60Hz	P										
	K										
	R										
	P										
220-240V 50Hz	K										
	R										

系列 Series	机种名 Model	排量 Displacement (cm³)	制冷量 Cooling Capacity		输入功率 Input (W)	能效比 COP	运行电容 Run Capacitor (μF/V)	测试条件 Test Condition
			(W)	(BTU/h)				

R22
380V 50Hz 3PH

P	2P11R385AUA	10.3	1695	5783	570	2.97	-	N-TEC
P	2P14R385AUA	14.1	2340	7984	775	3.02	-	N-TEC
P	2P17S385AUA	16.4	2800	9554	905	3.05	-	N-TEC
K	2P20S385AUA	19.9	3385	11550	1090	3.11	-	N-TEC
K	2K22S385AUA	22.5	3845	13119	1275	3.02	-	N-TEC
K	2K23S385AUA	23.5	4005	13665	1305	3.07	-	N-TEC
V	2K28C385AUA	28.2	4665	15917	1585	2.94	-	N-TEC
V(2P)	2V43W385AUA	42.1	7335	25027	2215	3.31	-	N-TEC
V(2P)	2V44W385AUA	44.1	7670	26170	2405	3.19	-	N-TEC
V(2P)	2V47W385AUA	47.2	8235	28098	2555	3.22	-	N-TEC
V(2P)	2V49W385AUA	48.8	8495	28985	2635	3.22	-	N-TEC

系列 Series	机种名 Model	排量 Displacement (cm³)	制冷量 Cooling Capacity		输入功率 Input (W)	能效比 COP	运行电容 Run Capacitor (μF/V)	测试条件 Test Condition
			(W)	(BTU/h)				

R407C

380V 50Hz 3PH

P	4PS140BAA21	14.1	2385	8138	810	2.94	-	N-TEC
P	4PS164BAA21	16.4	2790	9519	945	2.95	-	N-TEC
V(2P)	4VD440BAA21	44.1	7490	25556	2640	2.84	-	N-TEC
V(2P)	4VD470BAA21	47.2	8190	27944	2780	2.95	-	N-TEC

R1234yf/ze

DC inverter 57.5Hz

T(2P)	1TD058ZAA41	5.9	790	2695	280	2.82	-	N-TEC
T(2P)	1TD075ZAA41	7.5	1040	3548	356	2.92	-	N-TEC
R(2P)	1RD132ZAA41	13.2	1945	6636	575	3.38	-	N-TEC
R(2P)	1RD198XAA41	19.8	2775	9468	780	3.56	-	N-TEC
V(2P)	1VD330XAA41	33.0	4830	16480	1355	3.56	-	N-TEC
V(2P)	1VD420XAA41	42.3	6300	21496	1740	3.62	-	N-TEC

200V 50/60Hz 3PH

P	1PS192MAA41	19.1	2130/2530	7268/8633	665/810	3.20/3.12	-	N-TEC
K	1KS280MAA41	28.0	3140/3765	10714/12847	1025/1255	3.06/3.00	-	N-TEC
V(2P)	1VD485MAA41	48.8	5925/7120	20216/24293	1785/2200	3.32/3.24	-	N-TEC

200V 50/60Hz

T	1TS035KAA41	3.5	377/459	1286/1566	175/187	2.15/2.45	5/370	N-TEC
T(2P)	1TD068KAA41	6.8	710/845	2423/2883	312/338	2.28/2.20	10/370	N-TEC
T(2P)	1TD075KAA41	7.5	820/995	2798/3395	334/352	2.46/2.83	17/370	N-TEC
R	1RS102KAA41	10.3	1210/1440	4129/4913	417/486	2.90/2.96	15/370	N-TEC
R	1RS132KAA41	13.2	1530/1835	5220/6162	520/605	2.94/3.03	20/370	N-TEC

220-240V 50Hz/60Hz

S	1SS072ABA41	7.3	830/990	2832/3378	347/353	2.39/2.80	30/330	N-TEC
R	1RS102AAA41	10.3	1211/1444	4132/4927	463/570	2.62/2.53	20/430	N-TEC
P	1PS132AAA41	13.2	1510/1815	5152/6193	505/625	2.99/2.90	30/350	N-TEC
P	1PS192AAA41	19.1	2170/2605	7404/8888	805/865	2.70/3.01	35/350	N-TEC
K	1KS280AAA41	28.2	3270/3965	11157/13529	1060/1270	3.08/3.12	40/400	N-TEC

220-240V 50Hz

R	1RS102EAA41	10.3	1205	4111	430	2.80	20/400	N-TEC
R	1RS132EAA41	13.2	1350	4606	520	2.60	15/460	N-TEC
P	1PS192EAA41	19.1	2160	7370	740	2.92	35/370	N-TEC
K	1KS280EAA41	28.0	3290	11225	1070	3.07	50/300	N-TEC

如需要详细产品信息，请联系我司市场营销本部
For more details and models, please contact with marketing department in Panasonic

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储能电池舱温控用压缩机

COMPRESSOR FOR ENERGY STORAGE BATTERY CABIN TEMPERATURE CONTROL

- 高能效泵体。 High efficiency pump.
- 宽频运转, 适用范围广。 Wide frequency operation, wide range of application.
- 高可靠性设计。 High reliability design.
- 专用IP67防水密封设计。 Special IP67 waterproof sealing design.

产品阵容 Product Lineup

制冷剂 Refrigerant	电源 Power	系列 Series	压缩机能力范围 Compressor capacity range (kW)															
			1	2	3	4	5	6	7	8	9	10	12	14	16	18	20	22
R134a	DC inverter	R																
		K																
	200~240V 50Hz	V																
		K																
R410A	DC inverter	V																
		P																
	380V 50Hz 3PH	V																
		P																
R513A	DC inverter	R																
		V																
	220~240V 50Hz	P																
		V																
R32	DC inverter	K																
		V																

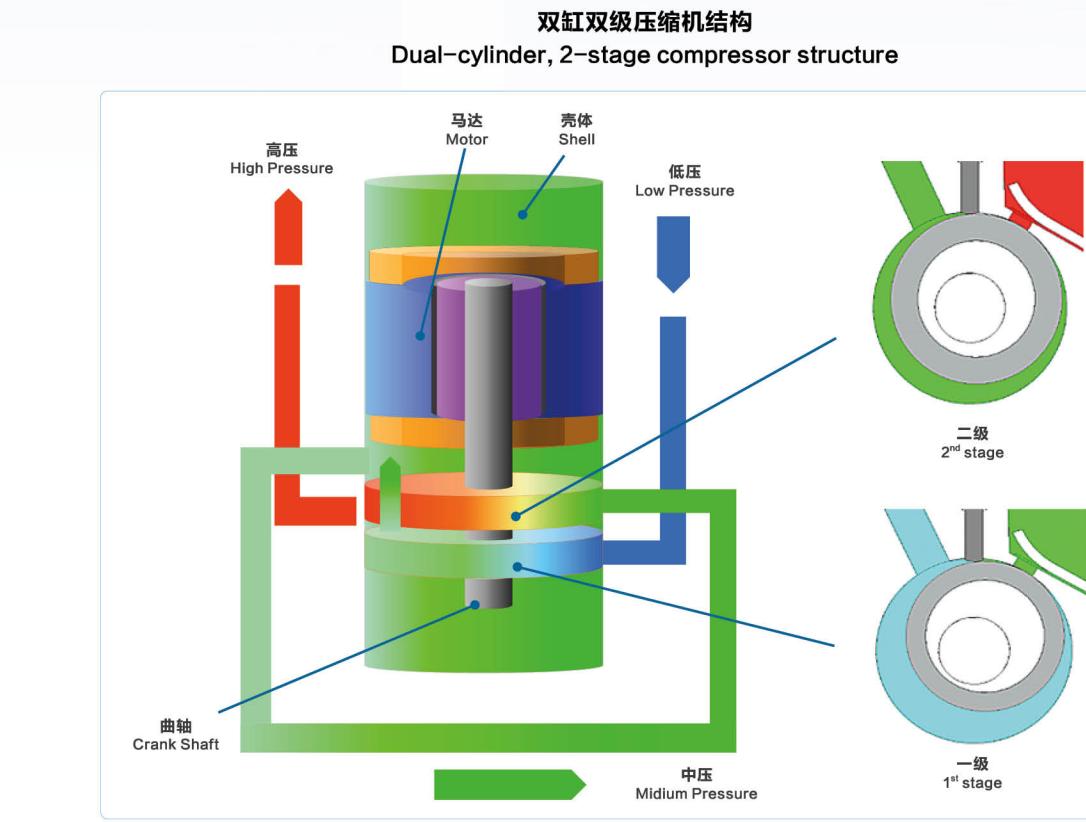
系列 Series	机种名 Model	排量 Displacement (cm³)	制冷量 Cooling Capacity		输入功率 Input (W)	能效比 COP	运行电容 Run Capacitor (μF/V)	测试条件 Test Condition
			(W)	(BTU/h)				
R134a	DC inverter 60Hz							
R(2P)	★6RD220ZBA21	22.0	3100	10577	920	3.37	-	N-TEC
K(2P)	6KD420ZAA21	42.0	3465	11823	1050	3.30	-	N-TEC
V(2P)	H650D6VZAAC2	65.0	9295	31715	2600	3.58	-	N-TEC
V(2P)	★6VD650ZEA21	65.0	9295	31715	2900	3.21	-	N-TEC
220~240V 50Hz								
K	6KS250EAA21	25.2	2865	9775	890	3.22	35/370	N-TEC
V	6VS355EAB21	35.6	4200	14330	1325	3.17	65/370	N-TEC
R410A	DC inverter 57.5Hz							
K(2P)	5KD420ZCA21	42.0	13235	45158	4205	3.15	-	ARI
V(2P)	H650D5VZ*	65.0	21045	71806	6320	3.33	-	N-TEC
380V 50Hz 3PH								
P	5PS132BAA21	13.2	3145	10731	1105	2.85	-	N-TEC
V	5VS270BAA21	27.4	8590	29309	2240	3.83	-	N-TEC
R513A	DC inverter 60Hz							
R(2P)	★6RD310ZAA22	31.0	4652	15873	1375	3.38	-	N-TEC
V(2P)	★H420D6VZ*	42.0	6320	21564	2100	3.01	-	N-TEC
V(2P)	H650D5VZHAC2	65.0	10180	34734	3055	3.33	-	N-TEC
220~240V 50Hz								
P	H198C6PEAAC2	19.8	2355	8035	740	3.18	30/370	N-TEC
R32	DC inverter 60Hz							
K(2P)	★9KD420ZCB21	42.0	12250	41797	4560	2.69	-	P-JIS
V(2P)	★H550D5VZDAC2	55.1	18030	61518	5430	3.32	-	N-TEC
V(2P)	★9VD650ZEA21	65.0	22315	76139	6950	3.21	-	ARI

37 • 备注: ★ 表示开发中
Note: ★ Under Development

CO₂-15F/20F/33F系列转子压缩机

CO₂-15F/20F/33F SERIES ROTARY COMPRESSOR

- 采用CO₂自然工质。 Nature refrigerant CO₂.
- 创新双级压缩结构。 Two-stage compression structure.
- 有立式、卧式结构, 适用于各种设备安装。 With vertical and horizontal structure, suitable for installation on various devices.
- 直流变频驱动, 20~80rps 频率运转范围。 Driven by DC inverter, with operating frequency 20~80 rps.
- 高可靠性, 高能效, 轻量化。 High reliability, high efficiency, light weight.



单压缩机双级压缩方式

Single-compressor with two-stage compression method

内部中压结构, 解决跨临界运行的大压差, 提升压缩机运行可靠性。

Improve the operation reliability with the help of the internal medium pressure structure that solves large pressure difference in transcritical operation.

凭借优秀的机加工、装配技术和双级压缩腔设计

With excellent machining, assembly technology and two-stage compression chamber design

降低排气温度, 减小压缩负载, 大大提升制冷能力和 COP。

Greatly improve cooling capacity and COP by reducing exhaust temperature and compression load.

CO₂ 跨临界循环

CO₂ transcritical cycle

无冷凝属性, 高压侧温差跨越大, 可获得更高的热交换效率和高温热水。

Based on non-condensation characteristic, higher heating efficiency and higher outlet water temperature allowed by the large temperature difference on the high pressure side.

如需详细产品信息, 请联系我们市场营销本部
For more details and models, please contact with marketing department in Panasonic

产品阵容 Product Lineup

制冷剂 Refrigerant	电源 Power	系列 Series	压缩机能力范围 Compressor capacity range (kW)										
			0.3	0.5	0.75	0.9	1.1	1.3	2HP	3HP	4HP	8HP	10HP
CO ₂	1Φ 200V 50Hz	15F											
	3Φ 200V 50Hz	33F											
	3Φ 380V 50Hz	20F											
	3Φ 380V 50Hz	33F											

系列 Series	机种名 Model	压缩机代码 Code	额定功率 Output (HP)	排量 Displace- ment (cm ³)	测试条件 Test Condition					制冷量 Cooling Capacity	
					高压 High Pressure (Mpa)	低压 Low Pressure (Mpa)	吸气温度 Suction Temp. (°C)	阀前温度 Temp. before Expansion Valve (°C)	转速 (rps)	能力 Capacity (W)	输入 Input (W)

中/低温用 MIDUM/LOW TEMPERATURE

1Φ 200V 50Hz (INV)

15F (卧式)	C-CHV113L0A	80494060	2.0	3.33/2.00	8.0	1.77	32.2	32.2	50.0	1045	713
15F (单缸)	C-1CV43M0A	80443070	0.5	1.28	9.0	2.90	35.0	35.0	50.0	540	310
15F	C-CV63M0A	80466070	0.8	2.00/1.30	9.0	2.90	35.0	35.0	50.0	1010	484
15F	C-CV163L0A	80439360	2.0	4.50/3.33	9.7	4.40	14.5	21.0	41.0	3720	885

3Φ 200V 50Hz (INV)

33F	8JV208XA0F	8JV208XA0F	10.0	20.80/14.56	8.0	1.77	32.2	32.2	40.0	5430	4240
33F	8JV208XA1F	8JV208XA1F	10.0	20.80/14.56	8.0	1.77	32.2	32.2	40.0	5430	4080
33F	☆C-CV753L0V	80415160	10.0	20.80/14.56	8.0	1.77	32.2	32.2	40.0	5430	4240

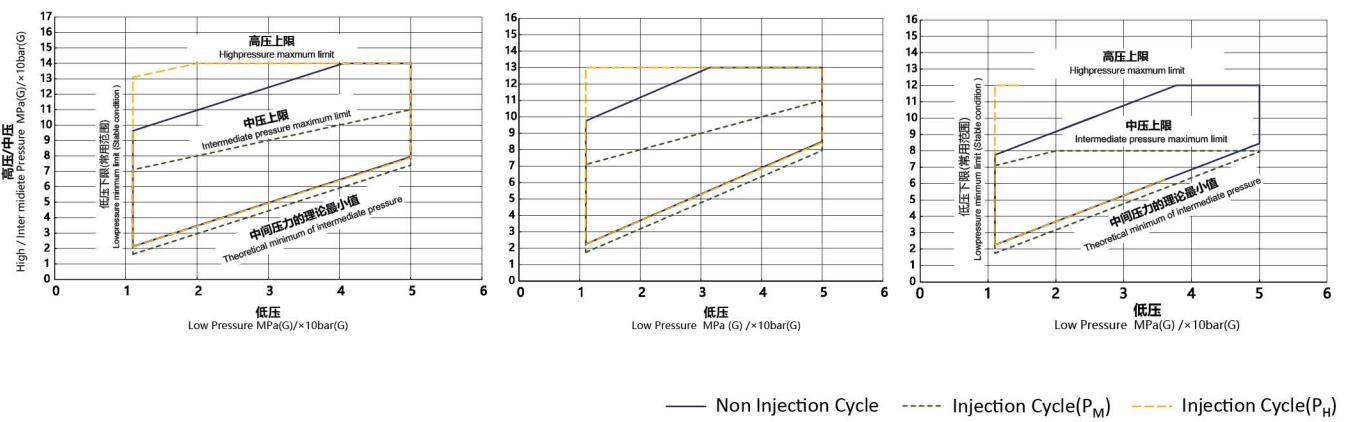
3Φ 380V 50Hz (INV)

20F	8LV080ZA0F	8LV080ZA0F	4.0	8.00/5.60	8.0	1.77	32.2	32.2	50.0	2710	1825
33F	C-CV753L0U	80415260	10.0	20.80/14.56	8.0	1.77	32.2	32.2	40.0	5450	4100

高/中温用 HIGH/MIDIUM TEMPERATURE

3Φ 380V 50Hz (INV)

20F	C-CV303H0T	80428380	4.0	8.00/5.60	10.0	4.00	35.0	35.0	50.0	6410	2220
20F	T-RCL080V02B	T-RLC080V02B	4.0	8.00/5.60	10.0	3.97	30.0	40.0	60.0	6200	2700

CO₂-15F/20F/33F系列压缩机运行范围 (参考)CO₂-15F/20F/33F SERIES ROTARY COMPRESSOR (FOR REFERENCE)

电动汽车压缩机

EV COMPRESSOR

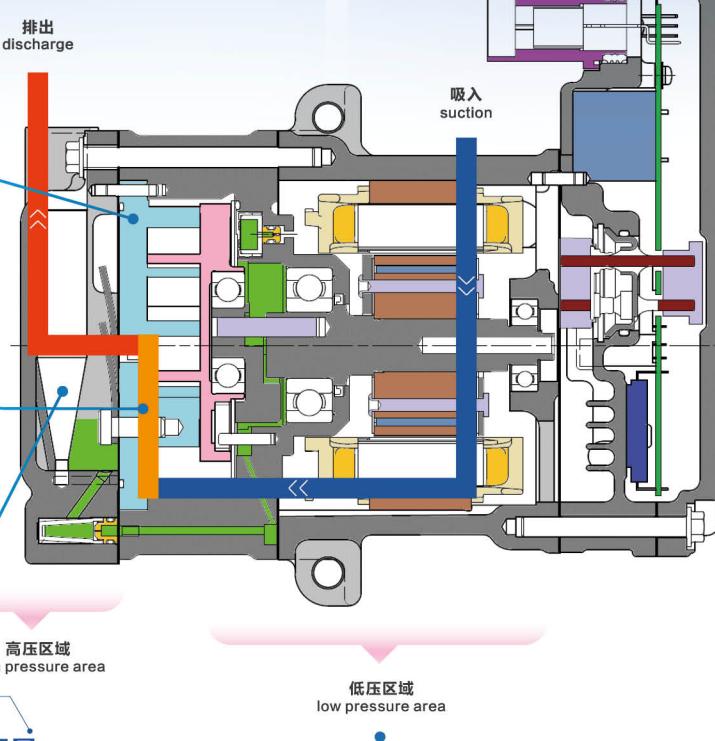
II 产品特点 Product Features

小型化 Miniaturized

涡旋小型化·销·环

Miniaturisation of Scroll & Pin & Ring

- 压缩机构部的小型化
Compression mechanism section.
- 低噪音 / 低振动
Low noise and low vibration.



高效 High-efficiency

涡旋加工·背压施加机构

Scroll processing · back pressure applying Mechanism

- 超高精度加工
Ultra-high precision machining
- 独立背压施加机构
Independent backpressure mechanism

旋转回油分离器

Rotary oil return separator

- OCR 降低
OCR reduction
- 系统效率改善
System efficiency improvement

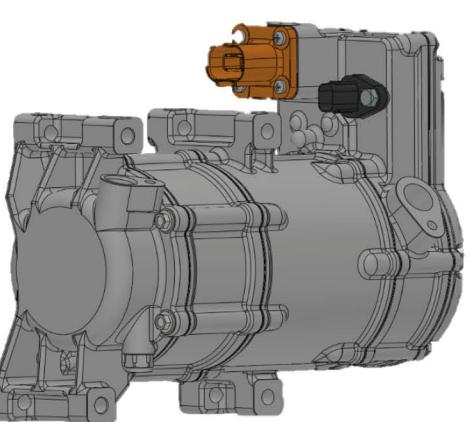
轻量 Lightweight

低压壳体结构

Low pressure Comp case structure

- 采用马达轻量·低耐热等级品
Adoption of motor light weight & Low heat-resistant graded products
- IPM 冷却性改善
Improvement of IPM coolness
- 变频器低温额定部件
Inverter low temperature rated parts

应用场景 Applications

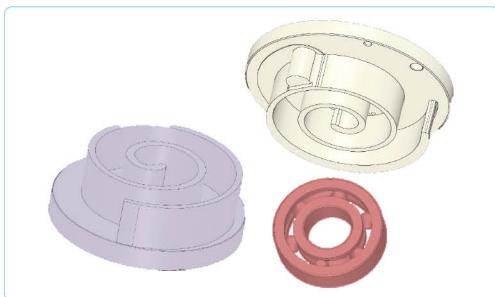
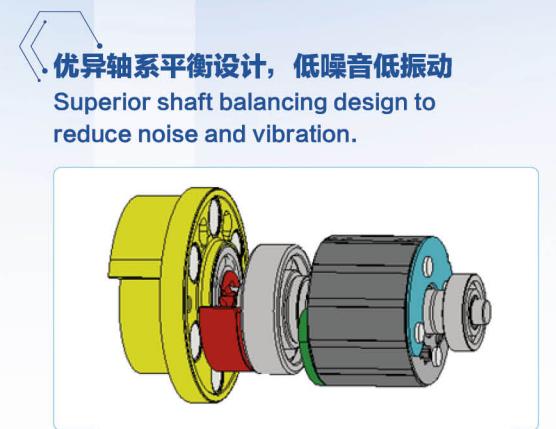
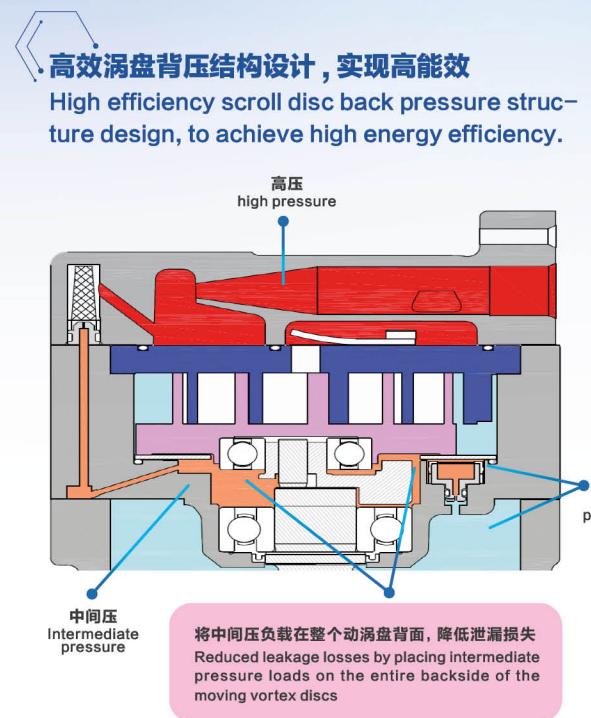


· 驾驶舱热管理 TMS for Passenger car

· 电池、电控热管理 TMS for Battery

· 超充热管理 TMS for Supercharge

技术优势 Technology advantage



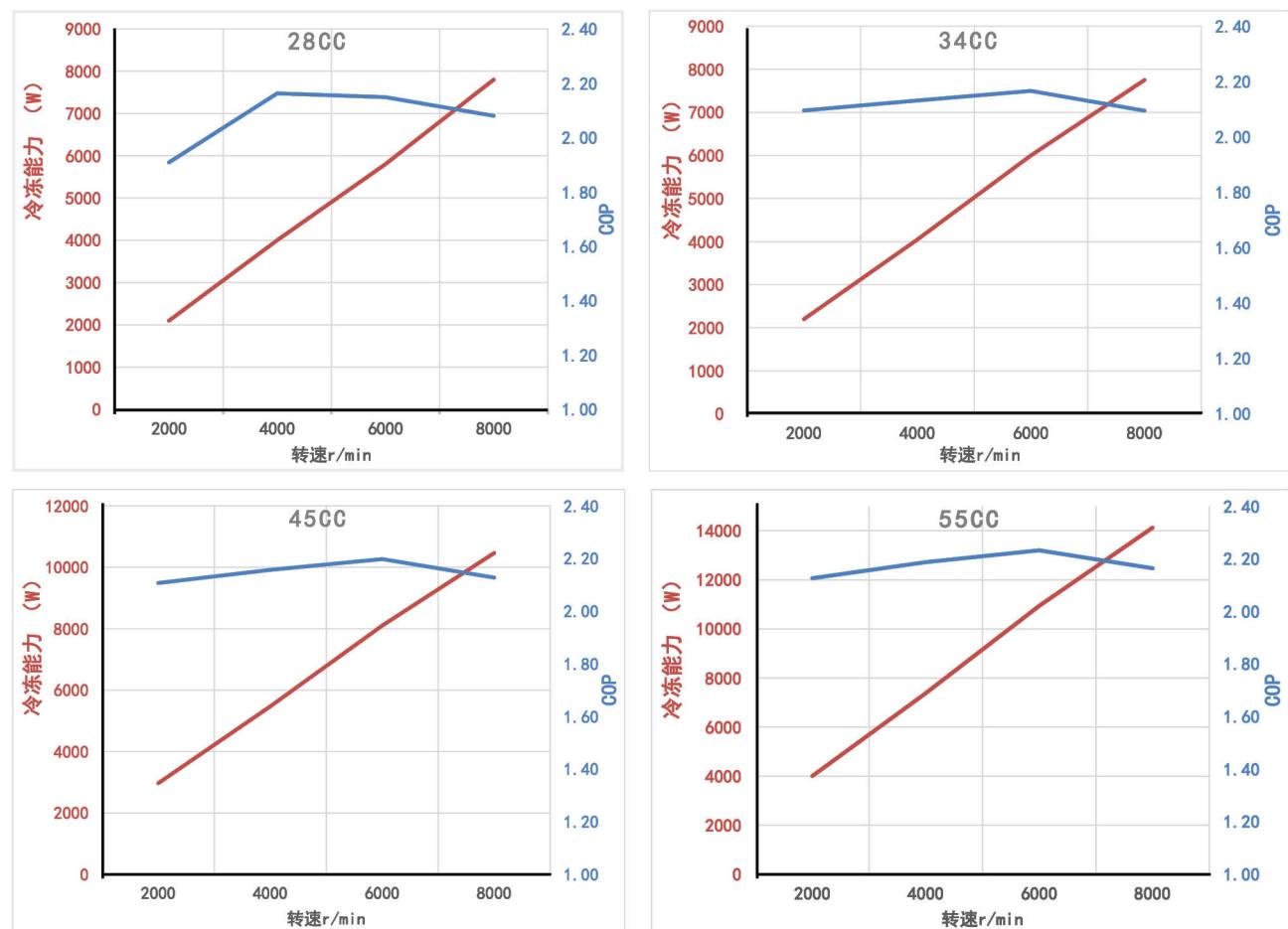
- 高精度耐久性涂层立铣刀开发 (专用工具)
Development of high-precision durable coated end mills (special tools)
 - 耐久寿命提高 Increased durability life
 - 切削时间的缩短 Shortening of cutting time
 - 硬度 UP Hardness UP
- 机械加工用支架开发 (专用工具)
Development of holders for machining (special tools)
 - 提高刀具振动精度 Improvement of tool vibration accuracy
 - 刚性 UP Rigid UP

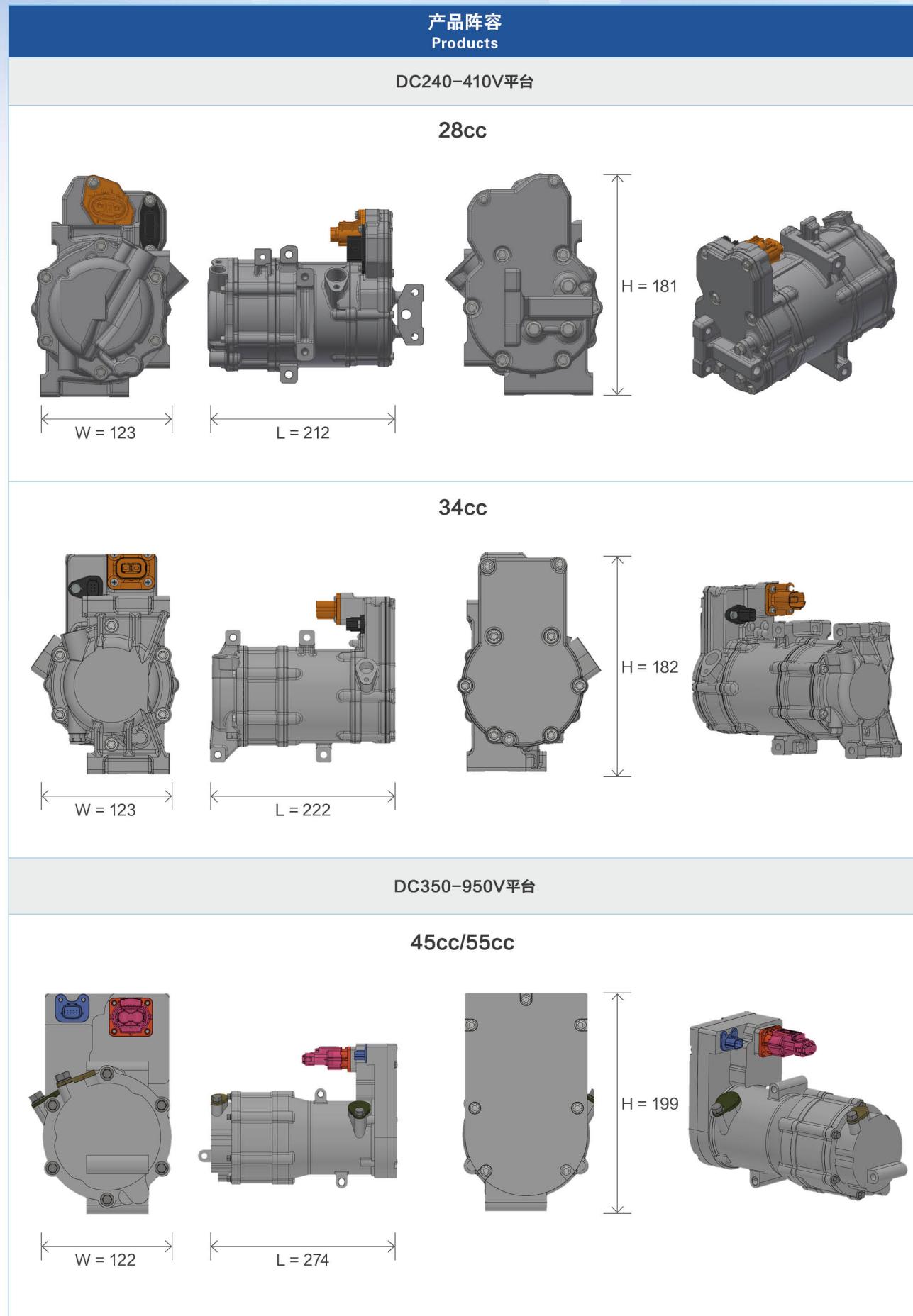
客户获益 Customer Benefits

- 全车型排量布局，宽转速宽电压范围应用
All-model displacement layout, wide speed and voltage range applications
- 小型轻量化，节省安装空间，降低车辆重量
Small and lightweight, saves installation space and reduces vehicle weight
- 高能效、低功耗，提升整车续航
High energy efficiency and low power consumption to improve the whole vehicle range
- 静音无感，为乘员舱提供舒适环境
Silent and senseless, providing a comfortable environment in the passenger compartment
- 高可靠性稳定性，提供稳定安心的驾乘体验
High reliability and stability for a stable and reassuring driving experience

压缩机参数 Parameter				
规格 Model	28cc	34cc	45cc	55cc
冷媒 Refrigerant			R134a or R1234yf	
排量 Displacement (cc/rev)	28	34	45	55
电压 Power type (V)	DC (240~410)		DC (350~950)	
转速范围 Speed range (rpm)	780~8300		780~8600	
通讯协议 Communication			LIN or CAN	
运转环境温度 Operation environment temperature (°C)			-25~120	
参考能效 Reference C.O.P.	2.14	2.16	2.2	2.25
参考动作音 (压缩机侧方1m) Reference Noise (dB)	63.2 max	67.4 max	69.3 max	70.6 max
压缩机尺寸D*L Size (mm)	123*212	123*222	122*274	122*274
压缩机重量 Weight (kg)	5.8	6.1	7.2	8.0

性能曲线 Performance curve		
测试条件 Test Condition		
冷媒Refrigerant	HFC-134a	
额定电压Rated Voitage (V)	345V	750V
测试转速Test Speed (r/min)	6000	
排气压力(表压) Discharge pressure (MPa)	1.47	
吸气压力(表压) Suction pressure (MPa)	0.196	
吸气过热度 Superheat temperature (°C)	10	
过冷温度 Supercooling temperature (°C)	5	
环境温度 Environment temperature (°C)	20	

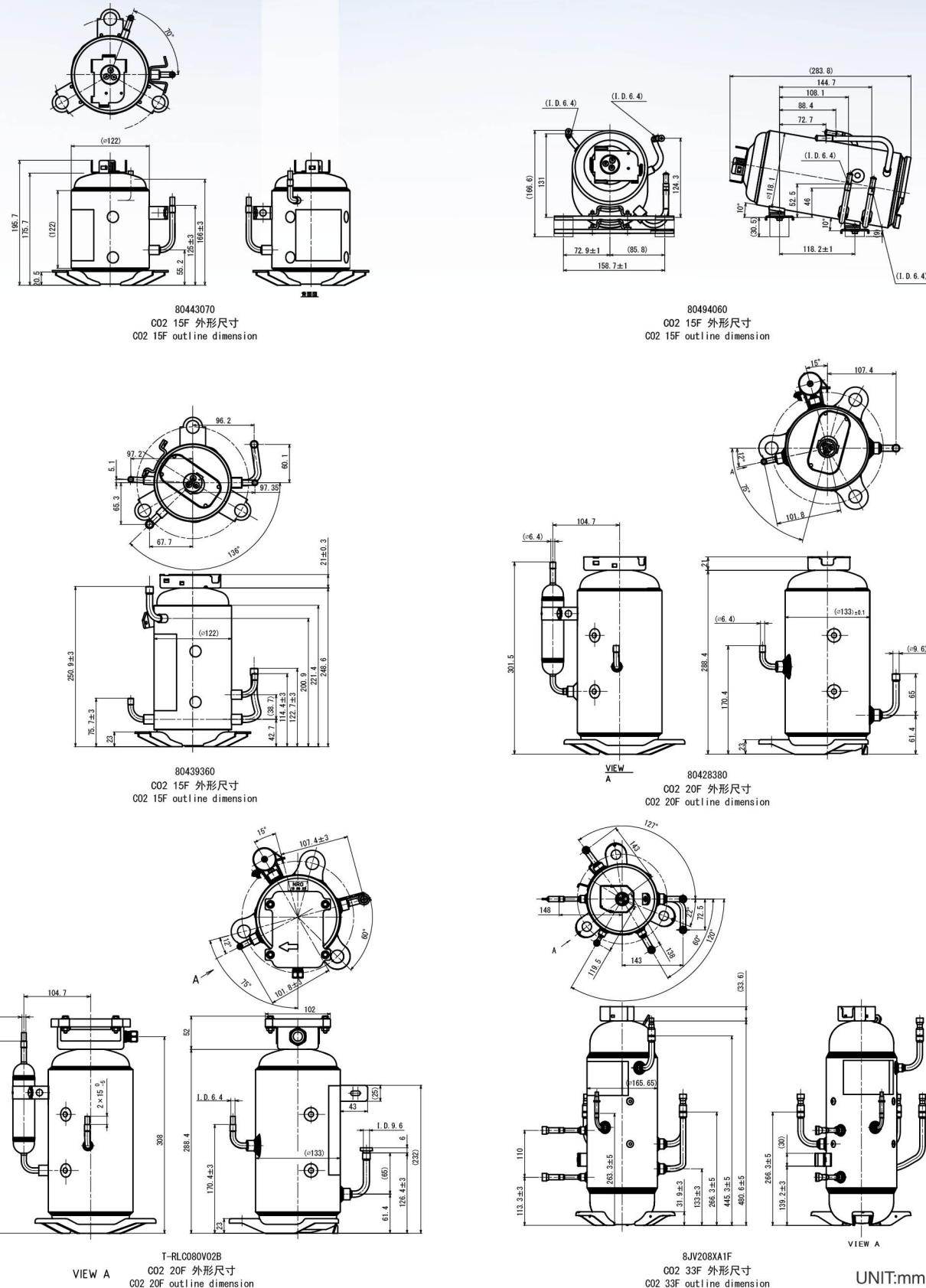




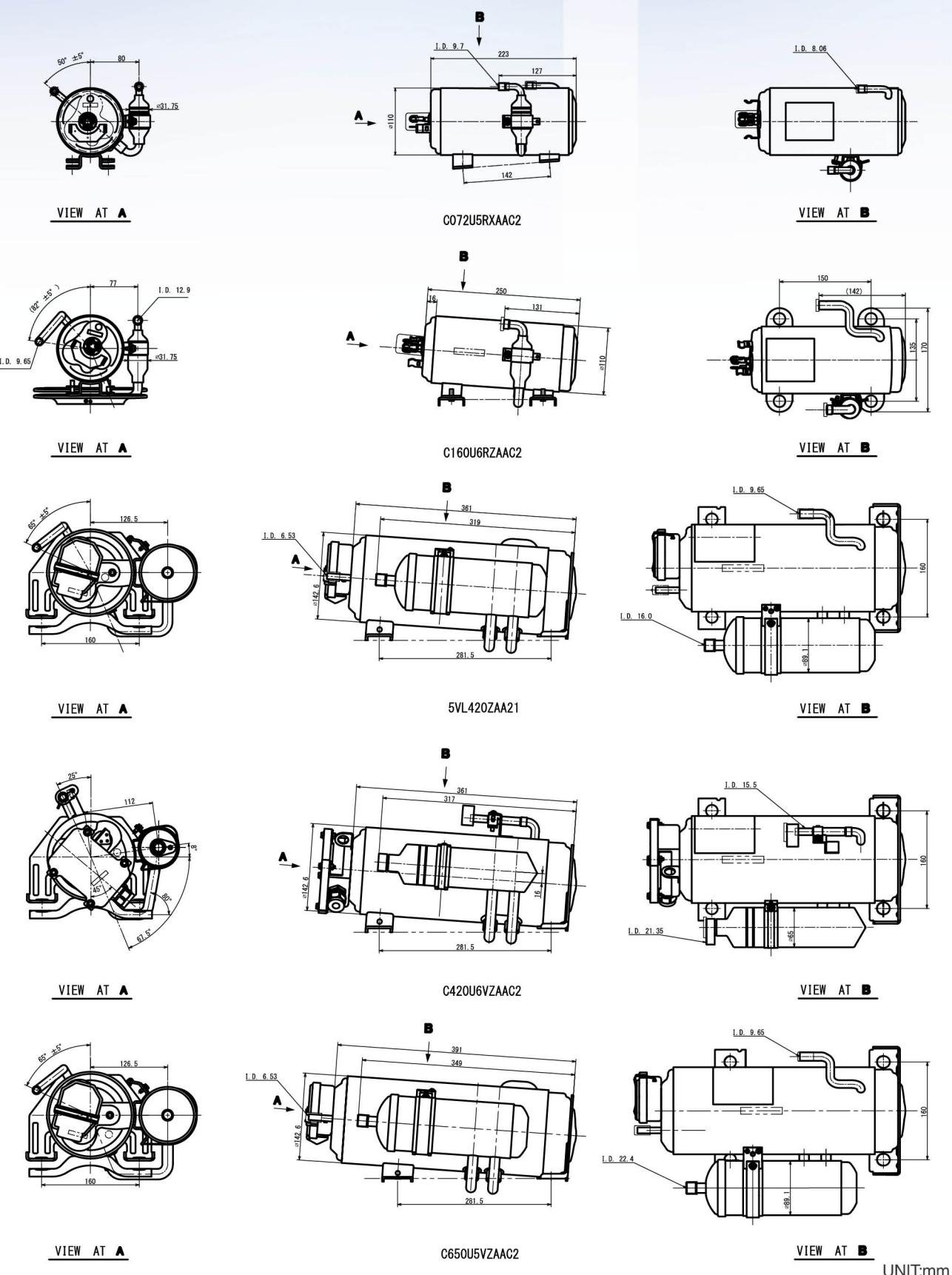
代表机型标准尺寸示意图

NORMAL DIMENSION SKETCH

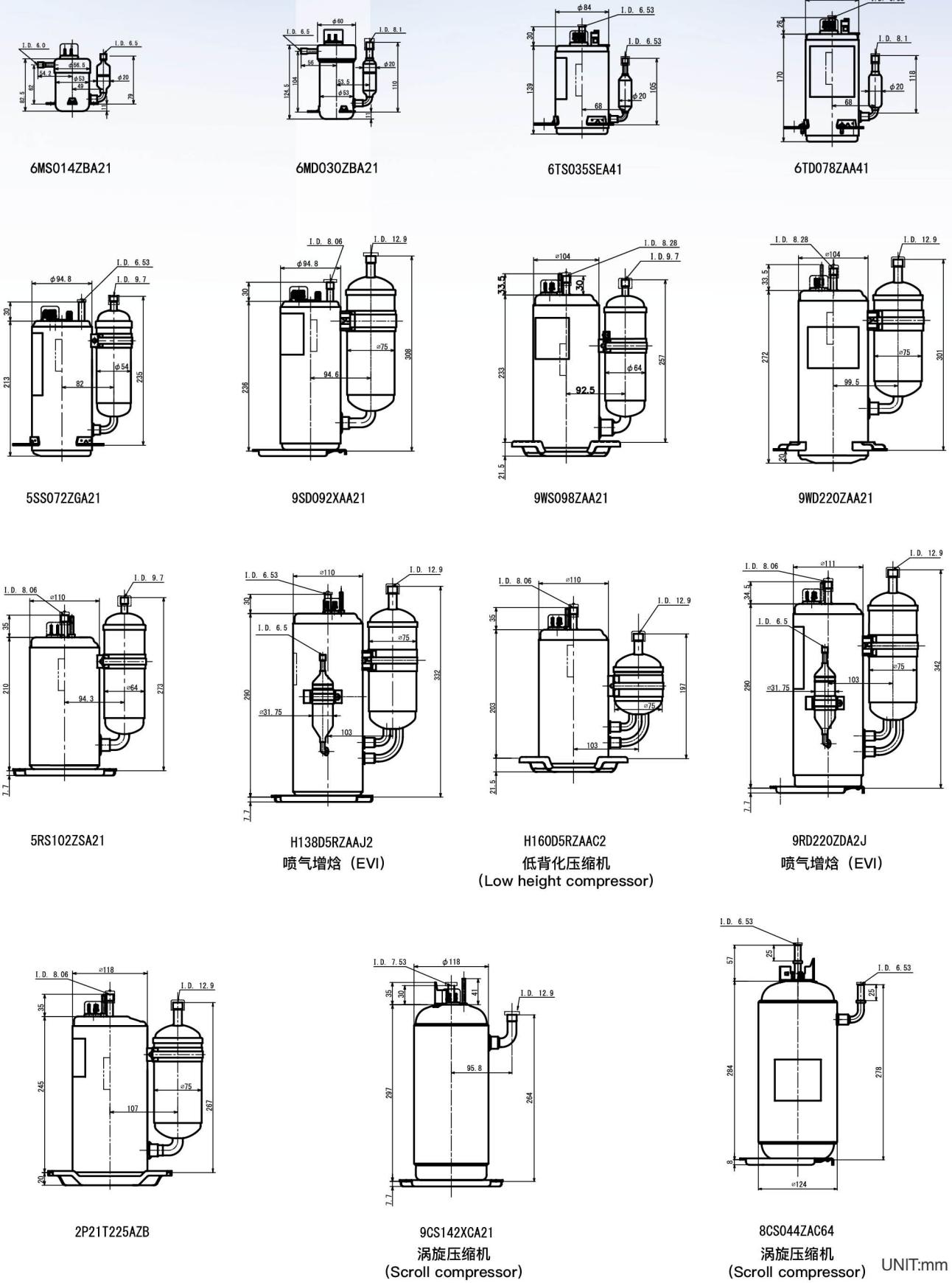
CO₂压缩机-15F/20F/33F系列
CO₂-15F/20F/33F COMPRESSOR SERIES



卧式 R/V 系列
HORIZONTAL R/V SERIES



M/T/S/W/R/P/C 系列
M/T/S/W/R/P/C SERIES



代表机型标准尺寸示意图

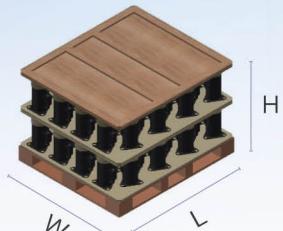
NORMAL DIMENSION SKETCH

代表机型标准尺寸示意图

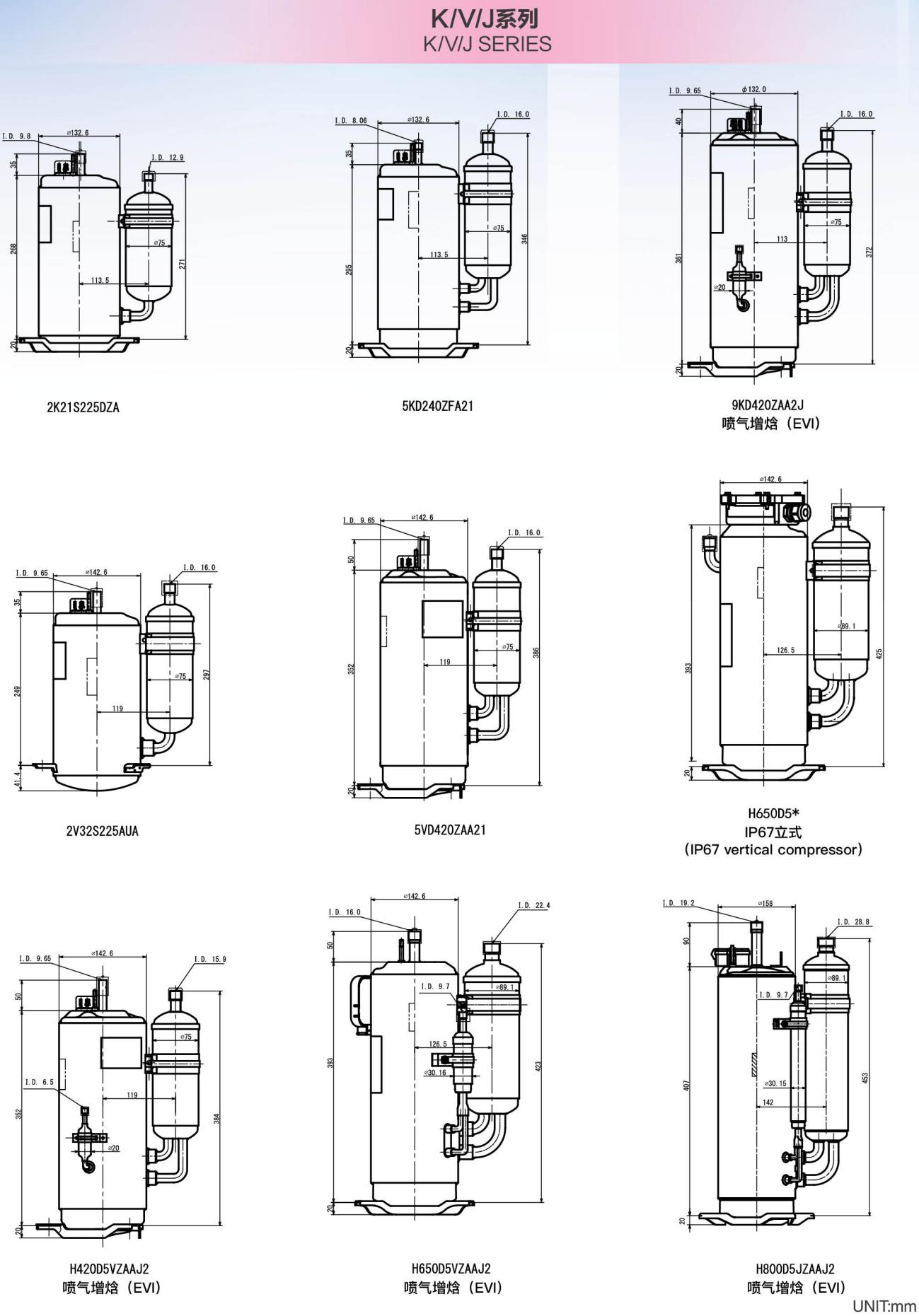
NORMAL DIMENSION SKETCH

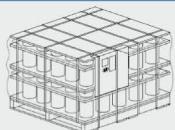
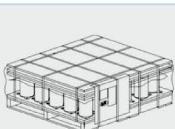
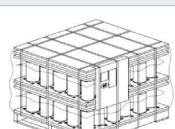
压缩机标准包装

COMPRESSOR STANDARD PACKAGE



系列 Series	长·宽·高 Length · Width · Height	PC/箱 PC/Pallet	kg/箱(毛重) kg/Pallet (gross weight)	图示 Drawing
M	L(1120) × W(1080) × H(642~858)	400	(378~522)	
T	L(1100) × W(960) × H(798~926)	192	(730~897)	
S	L(1120) × W(1080) × H(694~790)	96	(470~607)	
W	L(1120) × W(1080) × H(835~880)	72	(531~594)	
R	L(1120) × W(1080) × H(750~981)	72	(590~770)	
P	L(1120) × W(1080) × H(808~817)	60	(728~803)	
K	L(1120) × W(1080) × H(840~1046)	50	(775~901)	
V	L(1100) × W(960) × H(905~1158)	40	(830~1010)	
J	L(1120) × W(1080) × H(696)	16	(490~540)	
C(涡旋)	L(1100) × W(1100) × H(546)	30	(321~462)	



系列 Series	长·宽·高 Length · Width · Height	PC/箱 PC/Pallet	kg/箱(毛重) kg/Pallet (gross weight)	图示 Drawing
CO ₂ -15F (卧式)	L(1120)*W(1080)*H(750)	50	(565)	
CO ₂ -15F (单缸)	L(1120)*W(1080)*H(600)	40	(367)	
CO ₂ -15F	L(1120)*W(1080)*H(430)	20	(271-277)	
CO ₂ -15F	L(1120)*W(1080)*H(600)	72	(614)	
CO ₂ -20F	L(1120)*W(1080)*H(490)	20	(389-405)	
CO ₂ -33F	L(1120)*W(1080)*H(686)	12	(484-501)	
HFC-33F	L(1120)*W(1080)*H(645-665)	16	(447-517)	

注: 上表为各系列常规机型的包装参数(仅供参考)。 Remark: The above are common models of the packing data of each series (for ref).



常用试验条件及附件

COMMON TEST CONDITION AND ACCESSORIES

测试条件 Test Condition	JIS	P-JIS	N-TEC	ARI	P-ARC	PMI-RAC	HPD
冷凝温度 Condensing temp.(°C)	55.0	55.0	54.4	54.4	47.4	42.9	70.0
蒸发温度 Evaporating temp.(°C)	7.0	7.0	7.2	7.2	6.2	10.1	25.0
吸气温度 Suction temp.(°C)	18.0	15.0	35.0	18.3	13.2	17.1	35.0
过冷却温度 Liquid temp.(°C)	55.0	55.0	46.1	46.1	37.3	32.9	61.0
恒环境温度 Ambient temp.(°C)	35.0	35.0	35.0	35.0	35.0	35.0	35.0

测试条件 Test Condition	R744(CO ₂) 热泵型机种 R744(CO ₂) HPWH model	测试条件 Test Condition	冷藏机型 Refrigerated vehicles model	新国标 New national standard	
	CO ₂			P-MT	GB
吸入压力 Suction Pressure.(MPa)	4.0	冷凝温度 Condensing temp.(°C)	54.4	46.0	
排气压力 Discharge Pressure.(MPa)	10.0	蒸发温度 Evaporating temp.(°C)	-6.7	7.2	
吸气温度 Suction Temp.(°C)	18.0	吸气温度 Suction temp.(°C)	35.0	18.3	
过冷却温度 Liquid Temp.(°C)	41.0	过冷却温度 Liquid temp.(°C)	46.1	37.7	
环境温度 Ambient Temp.(°C)	35.0	环境温度 Ambient temp.(°C)	35.0	35.0	



Panasonic 松下电器



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PWAPCGZ official account



Panasonic 松下压缩机视频号
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